

COUNT(**BCAL Modules**)=20 A year has past!

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university of regina, on behalf of the GlueX-Regina Team

presented at the GlueX Collaboration Meeting, held at the University of Regina on september 09, 2010

current team members:

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past team members:

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contents

- schedule & status quo
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schedule

- Project Progress smooth
 - Build & fibre testing
 - Ross Machine Shop (RMS)
 - Logistics, Reporting & Invoicing
- Production Modules:
 - 4th Delivery:
 - FastTrack: Sep 24, 2010
 - Actual: Sep 16, 2010
- Timetable:
 - WE'RE ON SCHEDULE
 - project "float": at present we're not using any!



		Duration	Revised	Revised	2009					20	10		2011				2012			
	Name	(Work	Start Date	Finish Date	1st	2nd	3rd	4th	1st	2nd	3rd	4th	1st	2nd	3rd	4th	1st	2nd	3rd	4th
1	BCAL FABRICATION	972.00	9/1/08	5/22/12																
2	PREPARATIONS	61.00	7/17/09	10/9/09																
8	LEAD	696.00	1/26/09	9/26/11	_															
35	FIBERS	696.00	9/1/08	5/2/11																
64	ALUMINUM PLATES	700.00	11/12/08	7/19/11																
76	PRODUCTION SETUP	31.00	8/14/09	9/25/09			1													
87	CONSTR PROTOTYPE	38.00	9/28/09	11/18/09																
96	PRODUCTION MODULE CONSTRUCTION	682.00	10/12/09	5/22/12																
97	MODULES 1-4	88.00	10/12/09	2/10/10				_	_	\Diamond										
115	MODULES 5-8	132.00	10/26/09	4/27/10				_	Ť	~<										
133	MODULES 9-12	176.00	11/9/09	7/12/10																
151	MODULES 13-16	179.00	1/19/10	9/24/10					_		~									
169	MODULES 17-20	178.00	4/6/10	12/9/10																
187	MODULES 21-24	177.00	6/22/10	2/23/11									_							
205	MODULES 25-28	176.00	9/7/10	5/10/11								4								
223	MODULES 29-32	175.00	11/23/10	7/25/11																
241	MODULES 33-36	174.00	2/8/11	10/7/11																
259	MODULES 37-40	173.00	4/26/11	12/22/11																
277	MODULES 41-44	172.00	7/12/11	3/7/12											_					
295	MODULES 45-48	171.00	9/27/11	5/22/12																
					1st	2nd	3rd	4th	1st	2nd	3rd	4th	1st	2nd	3rd	4th	1st	2nd	3rd	4th

♦ Actual delivery to JLab





fibre QA tests

- First Article: bench reference
- Production:
 - Condition/packaging (checklist, pictures)
 - Diameter, Spectral Response
 - Attenuation length: LED, photodiode current
 - ☑N_{pe} at 200cm: ⁹⁰Sr, PMT, external trigger
- Contract Specifications:
 - ☑ Diameter: 1.00mm, RMS<2%
 - Attenuation length: >300cm, RMS<10%</p>
 - ☑Light output: >3 p.e., RMS<15%

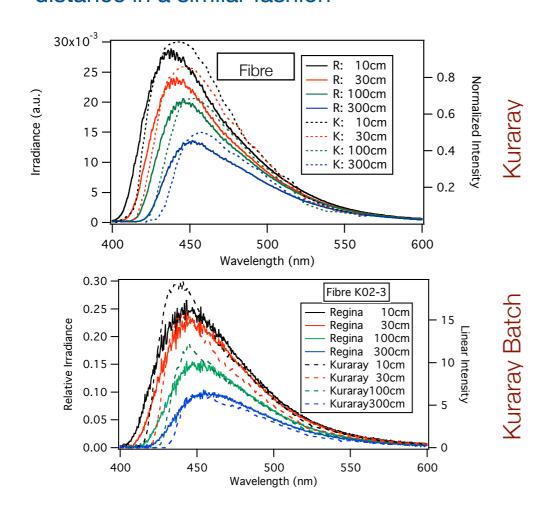
- 16 shipments: Nearly 460,000 fibres on hand (~60% of total no)!
- 30-40 fibres per day at each station
- Updated Goal: test
 ~0.5% of fibres from
 each shipment



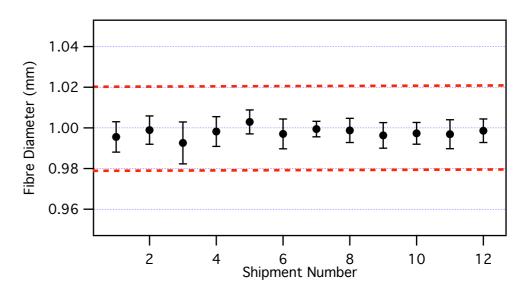


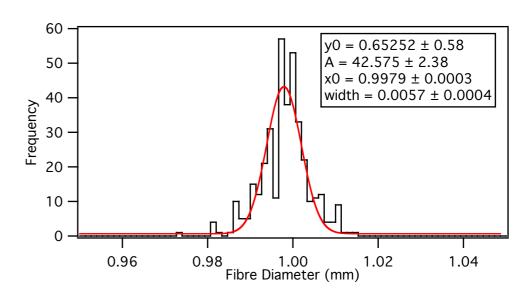
fibre spectral response & diameters

- qualitatively the spectra measured at Regina agree with the Kuraray data
- integrals are close, but shapes are different; response is acceptable and scales by distance in a similar fashion



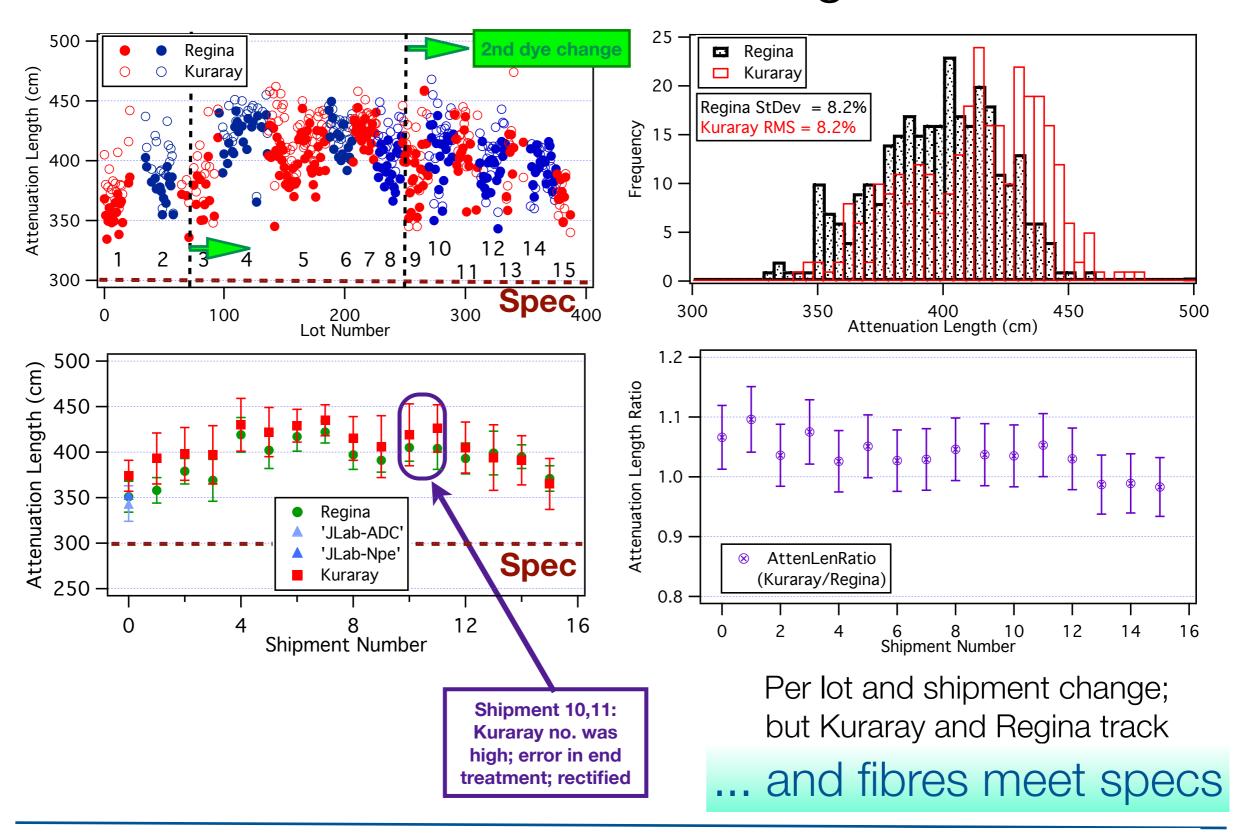
diameter: within specs





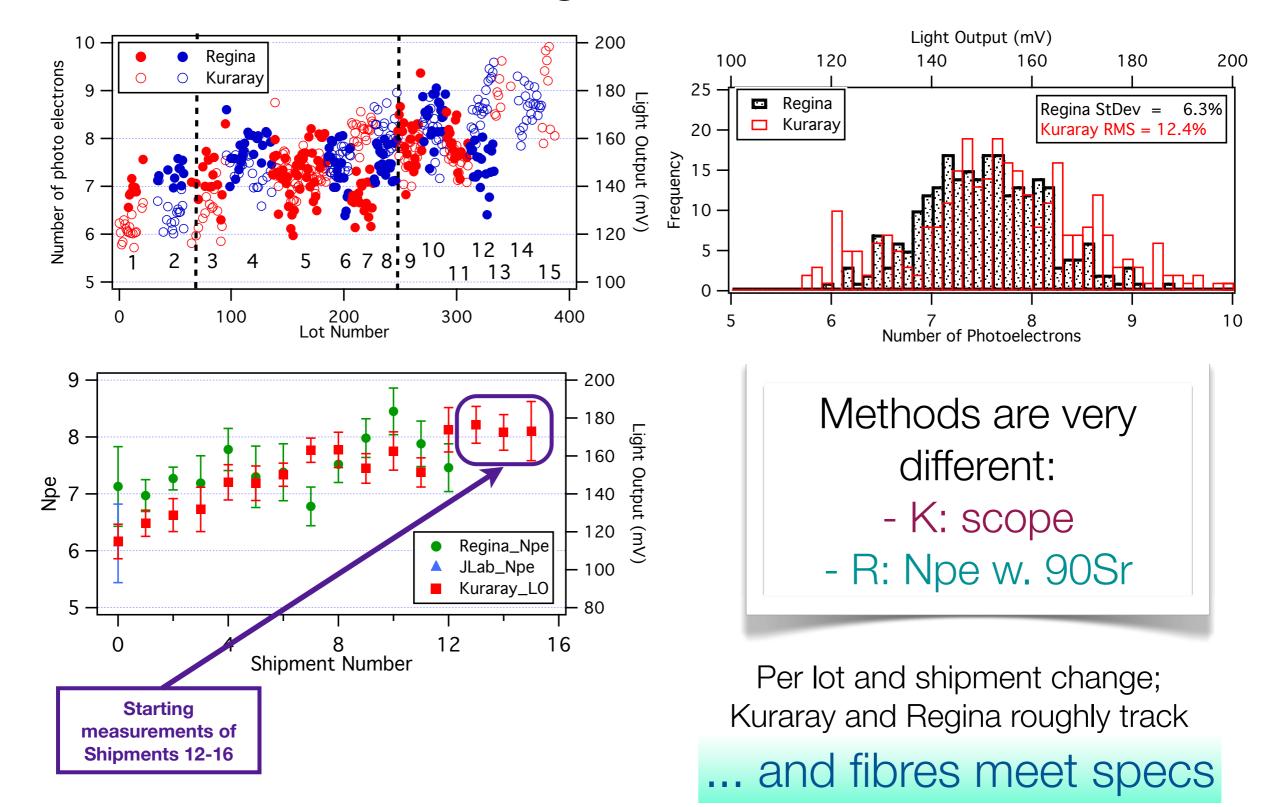


fibre attenuation length



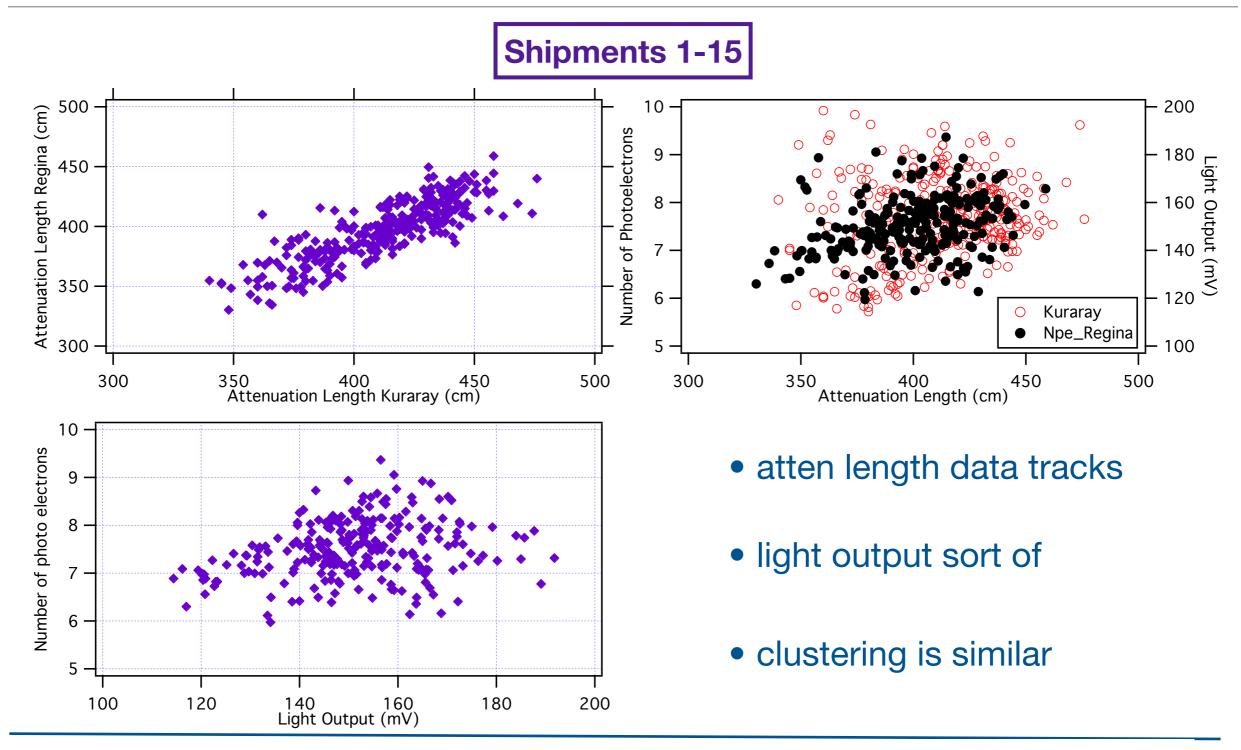


fibre light output





fibre QA comparison









Modules 5-12



Mod 05



Mod 09



Mod 06



Mod 10



Mod 07



Mod 11



Mod 08

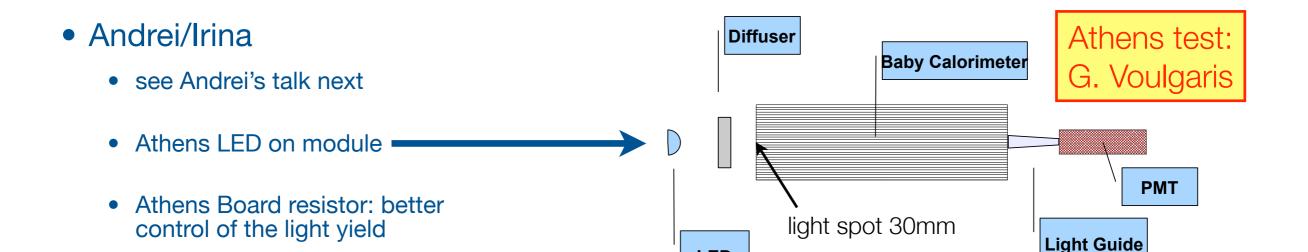


Mod 12

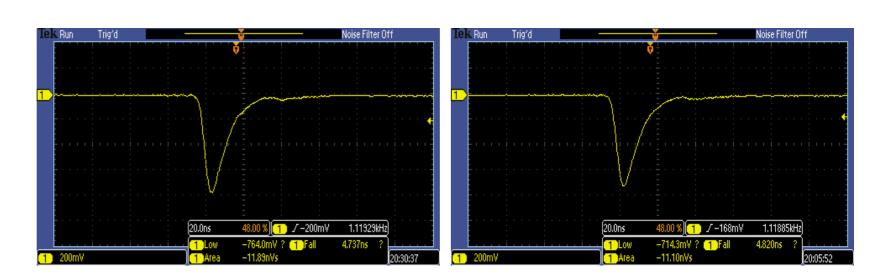




simulations & tests



- Stamatis: BCAL beam test analysis and simulations proceeding well; MSc thesis
- Mehrnoosh: cosmics, fibre QA and SiPMs
- Kathryn: @ Canadian Light Source, macromolecular crystallography
- Blake: @ KLOE-2 SiPMs & LHCb fibre tracker



Regina Winston Cone

LED

USM Trapezoidal

trap/wico = 0.8-1.0 (10% error)



project summary

- matrix layup: pace is nominal, 2 modules/month on build
 - facilities are operating nominally (1st year crew gained back earlier losses)
 - 4 new students just started, 3 12-month interns, 1 4-month CoOp; 4 experts stayed on (1 full, 3 part)
 - signed-off procedures have been finalized, are posted to DocDB and soon on OCE
 - transmission uniformity: only digital pictures of finished faces
- fibres: within specs
- lead: all lead is on hand stored at UofR; some requires brushing & then ethanol with wipes
- consumables: epoxy on standing order; two more shipments of industrial goop
- module progress:
 - Modules 01-12: completed, at JLab Warwick storage
 - Modules 13-16: build & machining completed, will be shipped to JLab on September 13
 - Modules 17-18: build completed, stored at RMS
 - Modules 19-20: building going well (20% complete)
- Simulations and tests proceeding well



