



Crystal characterization

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on behalf of NPS collaboration

Outline

- **NPS calorimeter requirements**
- **Quality assurance of CRYTUR and SICCAS crystals**
 - Visual inspections and surface quality*
 - Visual inspections with green laser*
 - Transmittance*
 - Light Yield*
 - Radiation Hardness measurements*
 - Rejection rates*
- **Beam tests**
 - 3x3 prototype
 - Comcal/NPS prototype
- **Outlook path to completion**

NPS requirements

PbWO₄ crystal specification

Parameter	Unit	NPS Required	COMCAL/FCAL	PANDA specifications
Light Yield at RT	phe/M eV	≥15	≥9.5	≥16
LY uniformity between the blocks (%)		<10 (<20)		
LY(100ns)/LY(1us)	%	>90	>90	>90
Longitudinal Transmission at λ = 360nm	%	≥35 (≥25)	≥10	≥35
λ = 420nm	%	≥60	≥55	≥60
λ = 620nm	%	≥70	≥65	≥70
Transverse Transmission and LY uniformity along the crystal	%	10		
Inhomogeneity of Transverse Transmission				
D λ at T=50%	nm≤	≤5	≤6	≤3
Induced irradiation absorption coefficient dk at λ =420nm and RT, for integral dose >10Gy	m-1	<1.1 (<1.5)	<1.5	≤1.1
Mean value of dk	m-1	≤0.75		≤0.75
Tolerance in Length	μm	≤±100	+0/, -100	≤±50
Tolerance in sides	μm	≤±50	+300, -0.	≤±50
Surface polished, roughness Ra	μm	≤0.02		
Tolerance in Rectangularity	degree	≤0.1		≤0.01
Mo contamination	ppm	<10		<1
La, Y, Nb, Lu contamination	ppm	<40ppm (≤100)		≤40

Also require no defects like cracks, chips, dots, glue spots, chemical films, old labels and etc. since these impact NPS crystal performance

QA and measurements status

Vendor	Samples	Delivered
SICCAS	460	FY 2017
CRYTUR	100	FY 2018



Experimental investigation	CRYTUR	SICCAS
Visual inspections including 5mW green laser	100%	100%
Dimension measurements	100%	100%
Transmittance measurements	37%	100%
Light yield measurements	30%	70%
Radiation resistance, sample of 10 pieces	to be done	done
Beam tests (additional)	to be discussed	done; data analysis ongoing
Chemical and surface analysis few samples (optional)	done	done

Dimension measurements



Mitutoyo tool ~ 7um accuracy on AA granite

CRYTUR dimensions:

X,Y 20.46±0.01 mm
Z 200.0±0.01 mm

20.46x20.46x200.0 mm³

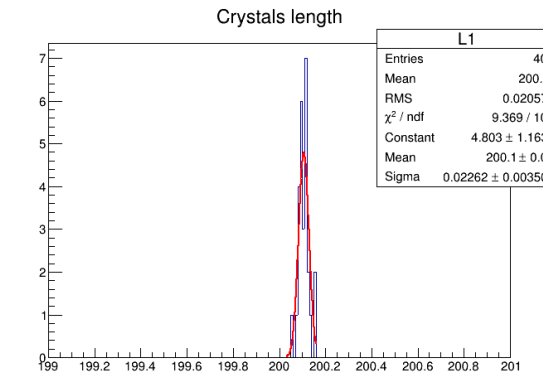
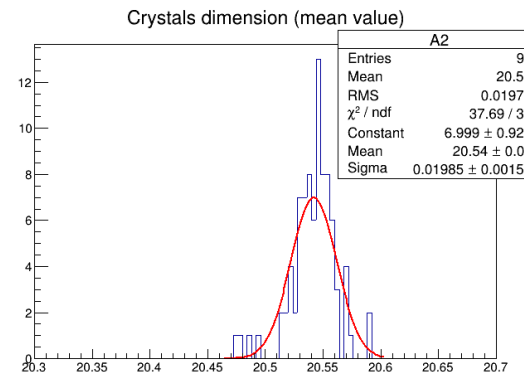
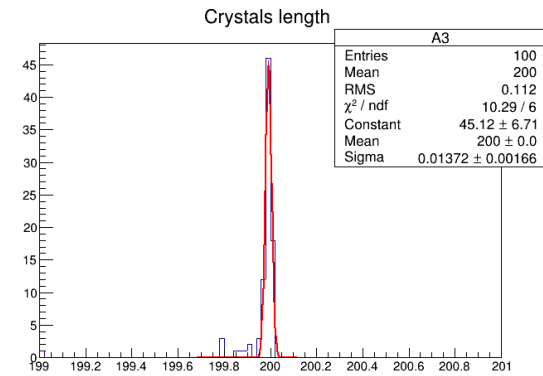
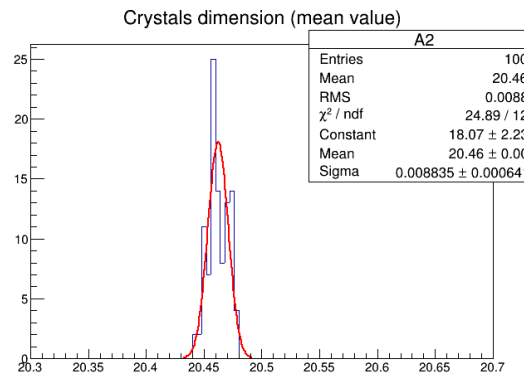
No rejections

SICCAS dimensions:

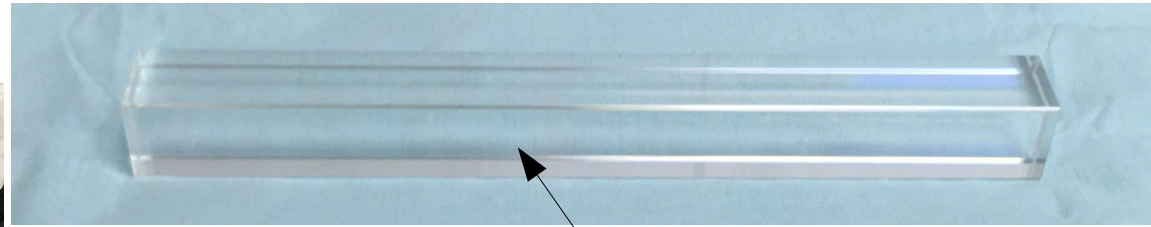
X,Y 20.54±0.02 mm
Z 200.1±0.02 mm

20.54x20.54x200.1 mm³

3 crystals rejected (size ~20.1)



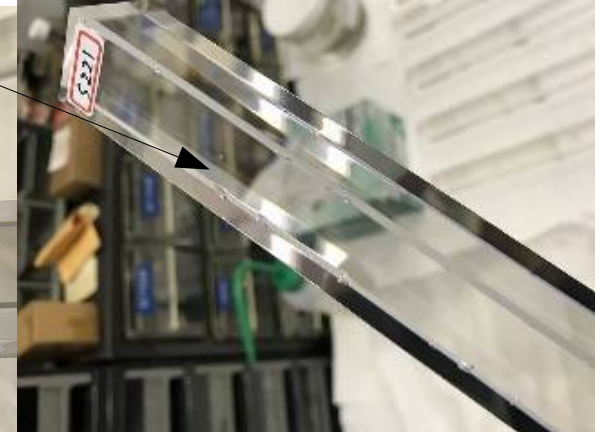
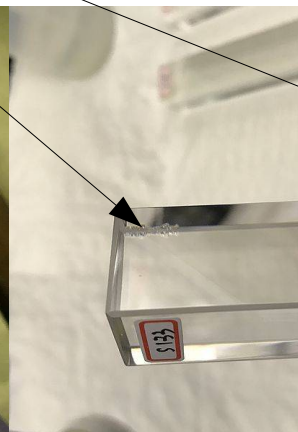
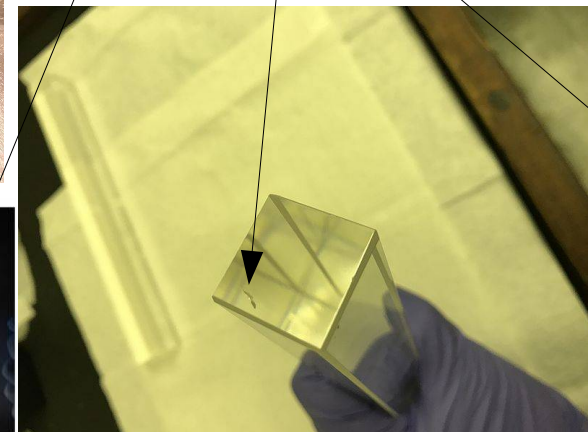
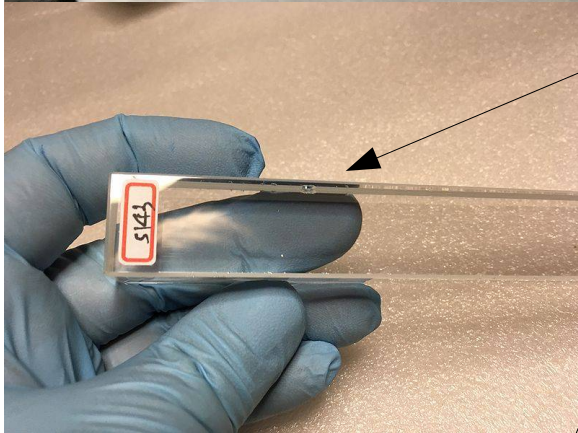
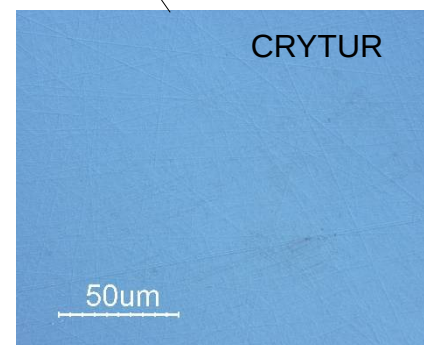
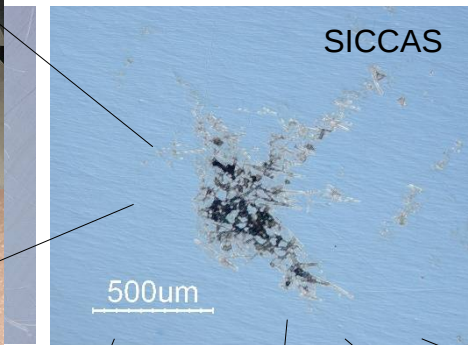
Visual inspection and surface quality



Observed visual defects :

- CRYTUR [30% crystals]**
- small chip(<1mm)
 - not deep scratches

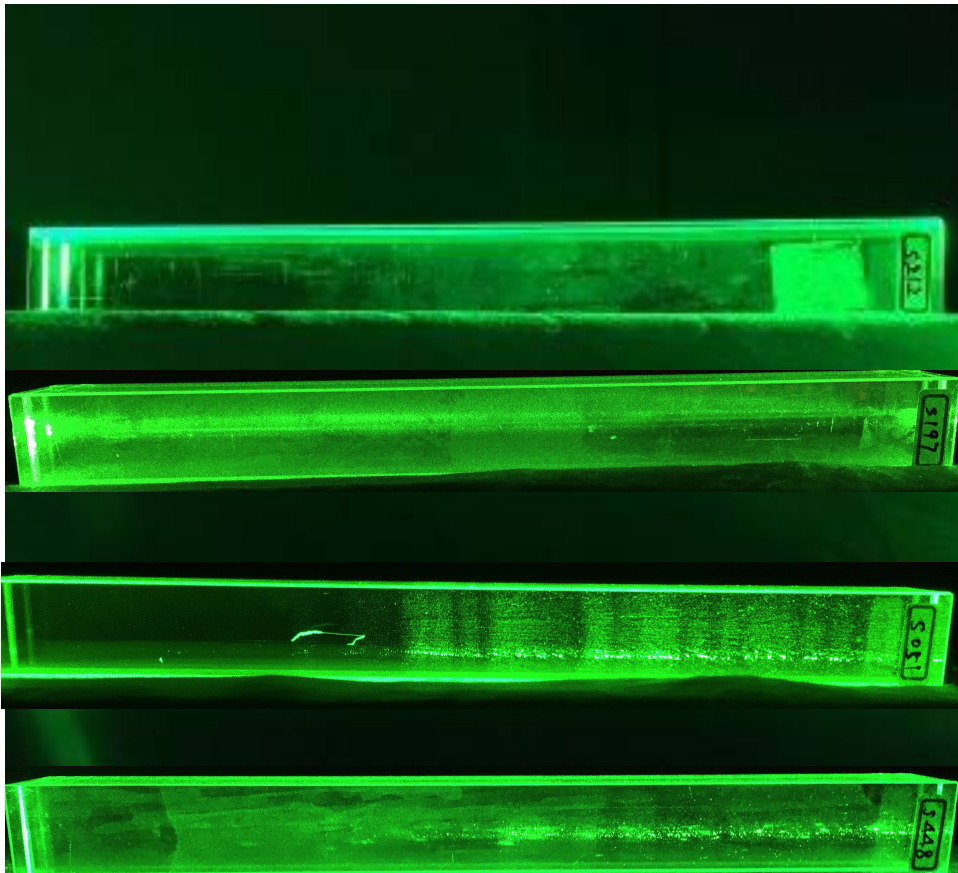
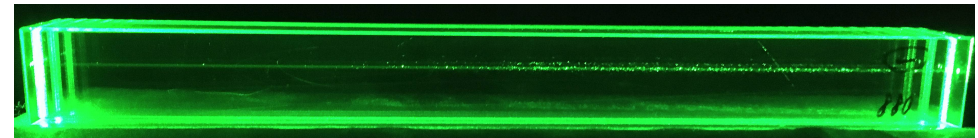
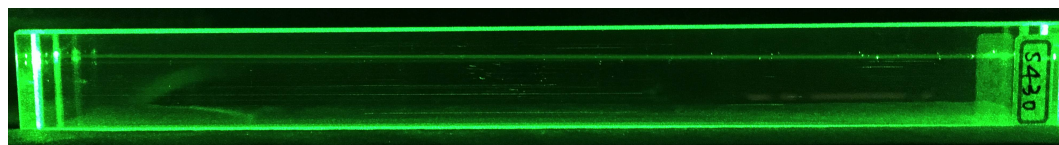
- SICCAS [70% crystals]**
- Long, deep scratches and cracks
 - Excessive number of small chips along edges
 - Large chips on corners
 - Pits, old Labels, chemical film



Visual inspection with green laser

SICCAS

CRYTUR



CRYTUR:

- Some small dispersion bubbles in bulk much less than 25% of crystal volume

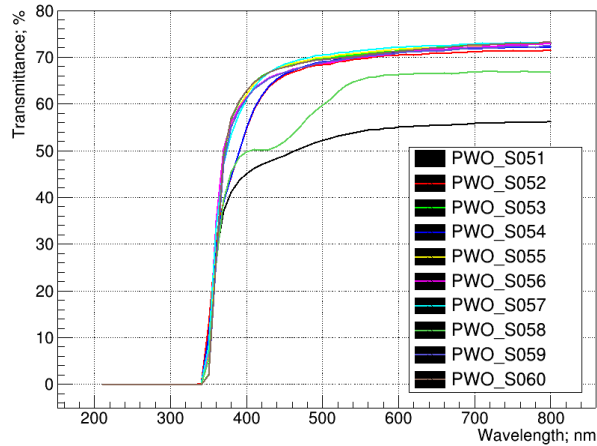
SICCAS:

- Medium dispersion bubbles in bulk up to 50% of crystal volume
- Excessive number of bubbles (>50% volume) in bulk (“X-mas tree”)
- Chemical film on surface (“Milky crystals”)
- Traces of old labels or markings on surface (“Shabby”)

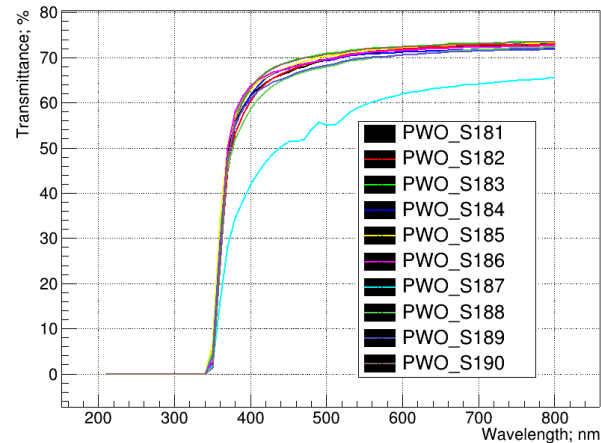
Transmittance measurements

SICCAS

PWO_S051

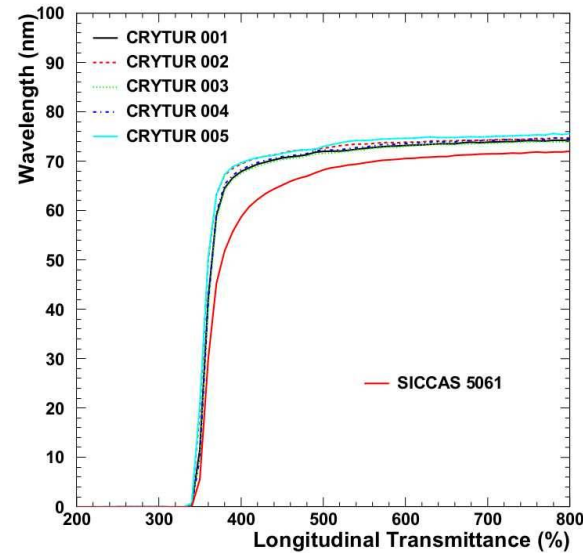


PWO_S181



PerkinElmer Lambda 950 spectrometer

CRYTUR



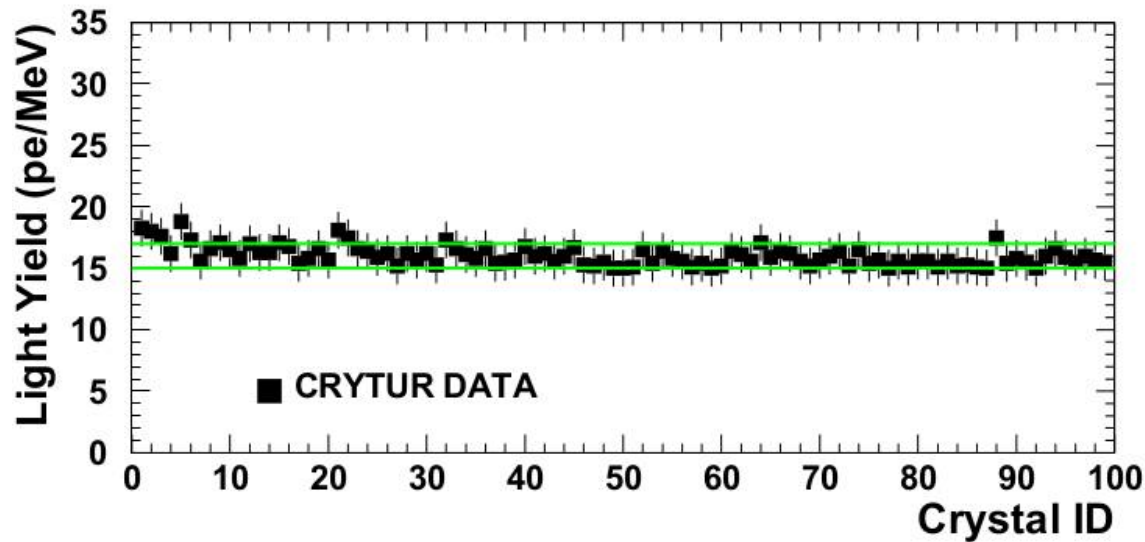
CRYTUR:

- Uniform transmittance spectra
- Better transmittance compare to SICCAS

SICCAS:

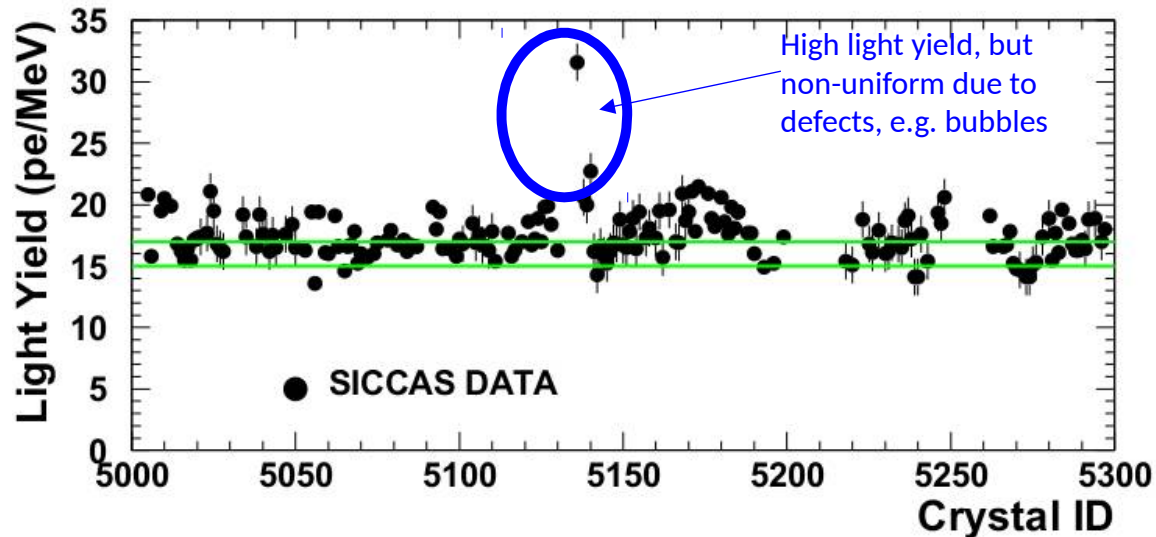
- Nonuniform transmittance spectra
- Correlation between bad spectrum and visual defects
- Some bad spectrum due bad composition and doping

Light Yield measurements



CRYTUR:

- Light yield is uniform



SICCAS:

- Large variations in light yield
- Non-uniformity of light yield within one crystals due to defects in bulk

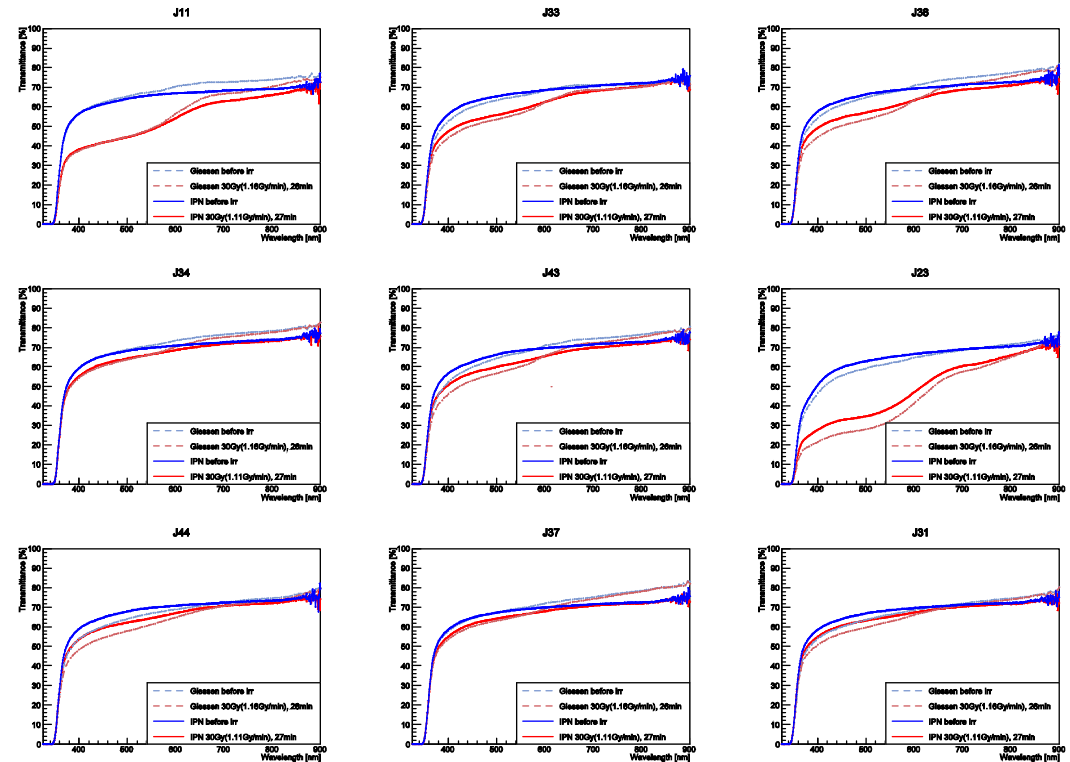
Radiation hardness



High intensity Co60 source at IPN-Orsay
30 Gy total dose, at a rate of ~1Gy/min
Fricke dosimetry solution to measure actual dose

Crystal transmittance before and after irradiation

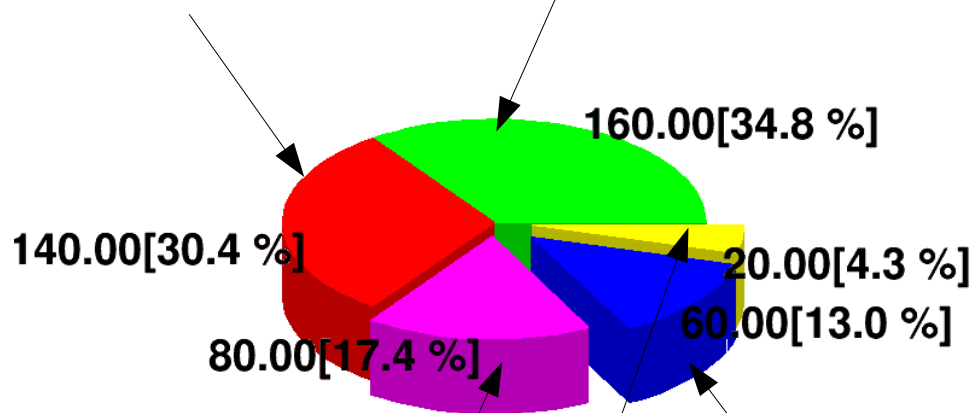
SICCAS crystals after irradiation



Rejection rate

SICCAS

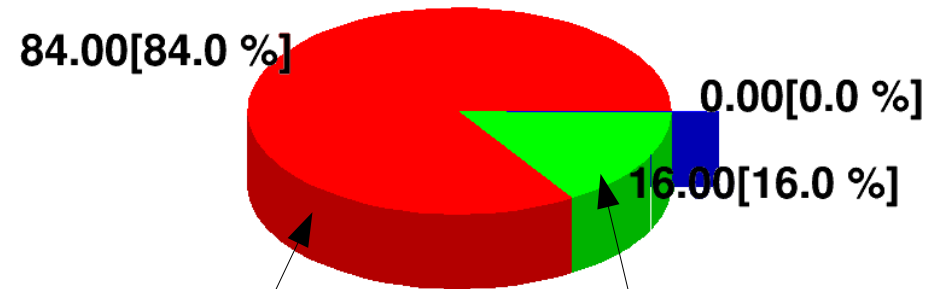
- Crystals with small defects
- Good crystals



- LY and other defects
- Milky crystals, X-mas trees, Shabby
- Bad transmittance and visual defects

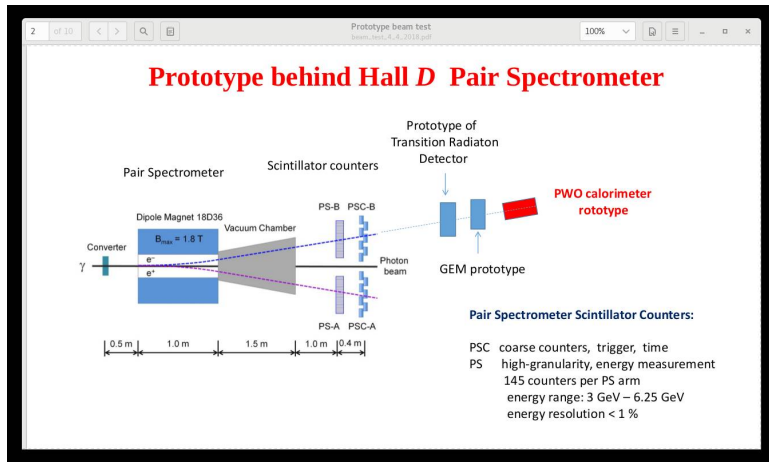


CRYTUR



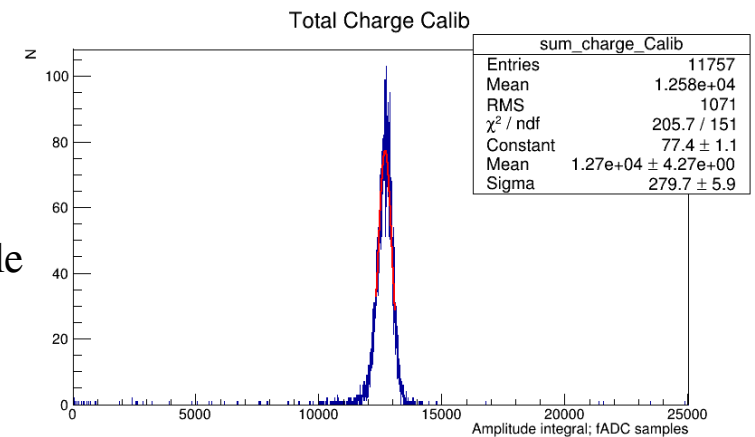
- Great crystals
- Some negligible defects (chips, scratches)
- **0 rejected crystals**

3x3 prototype beam test



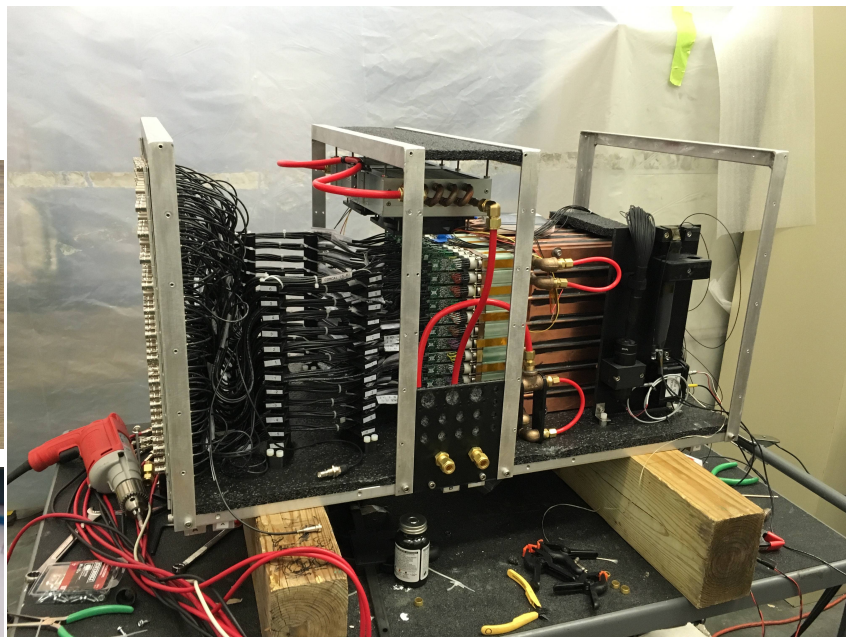
3x3 Prototype tested in HallD during spring run 2018

- Integrated into HallD global DAQ and data recorded with GlueX PS trigger
- Selected 4.6 GeV electrons going through the center of the middle module
- HV was set to 750V to make sure FADC amplitudes were within 1V dynamic range
- $\sigma(E)/E \sim 2.2\%$
- <https://logbooks.jlab.org/entry/3563789>



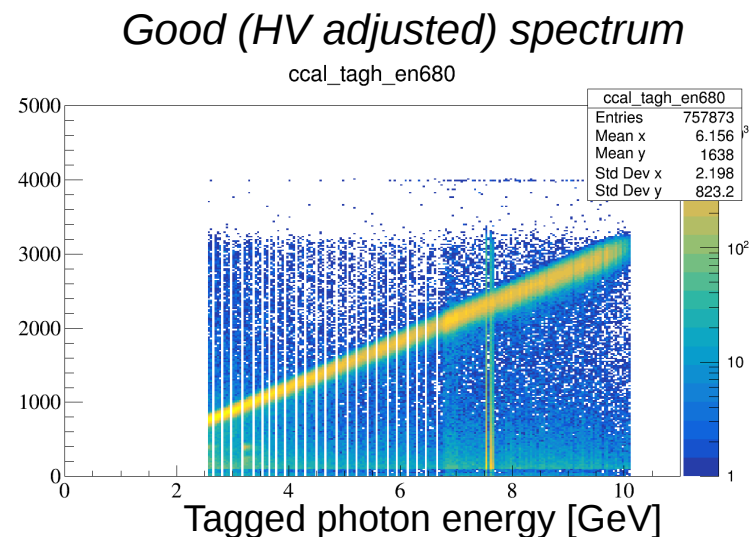
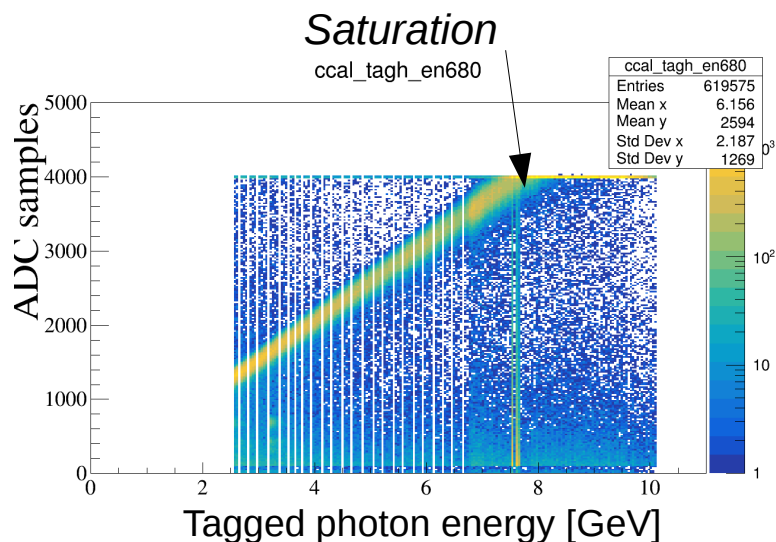
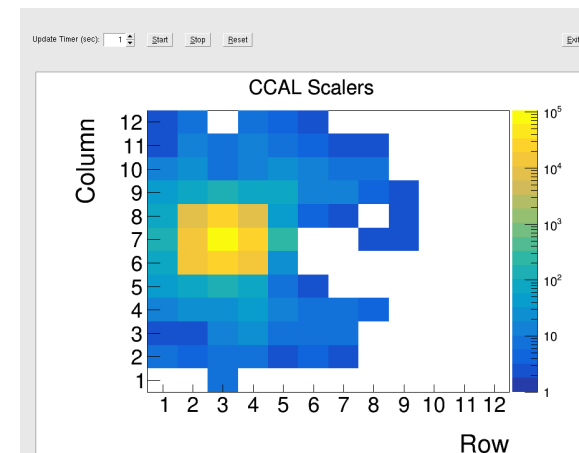
COMCAL/NPS prototype

- 12x12 Matrix (140 crystals)
- Primex module assembly design
- NPS HV divider
- 250 fADC readout
- Environment control
(temperature, humidity, light sensors)
- Water cooling (~17C)
- Monitoring system consisting of
LED and α -source
- Moving platform
(insertion into beam line for calibration)

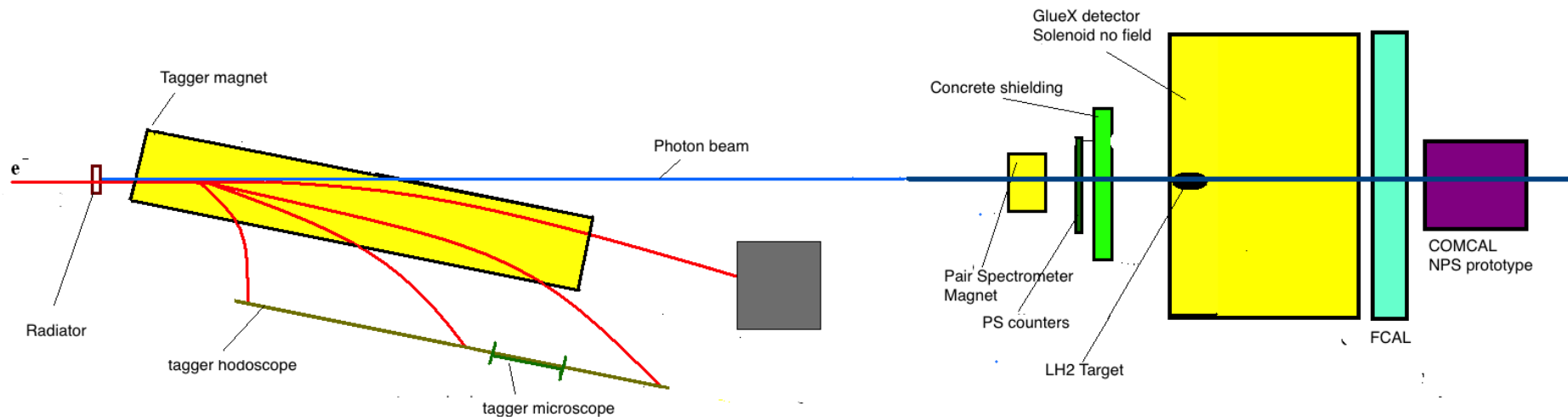


Commissioning phase I. Low intensity photon beam

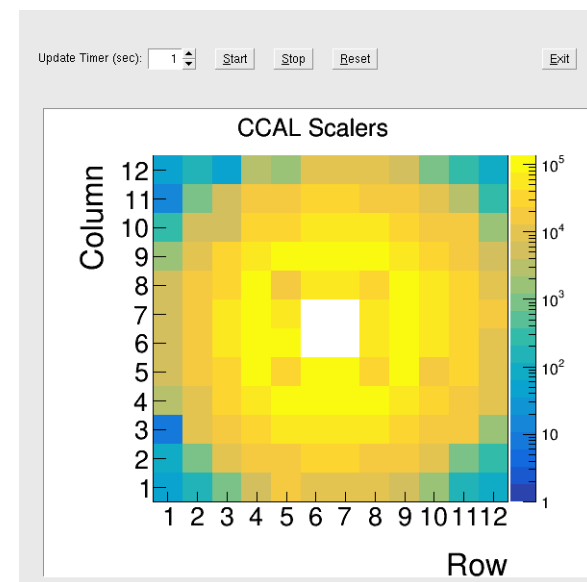
- Beam energy 10.3 GeV
- 1-3nA 5mm photon beam in center of each sell
- Position of the center of each cell with 1mm precision
- Tagged photons with $\sim 0.4\%$ energy resolution
- FADC saturation observed
- HV reduced to 650V (still saturate couple of channels)
- Data analysis is ongoing
- [See Alex Somov talk for details](#)
- <https://logbooks.jlab.org/entry/3633958>
- <https://logbooks.jlab.org/entry/3639399>



Commissioning phase II. Production mode



- Beam energy 10.3 GeV
- Amorphous 10^{-4} R.L. radiator, 750 μm converter, beam current (100 - 350) nA.
- PrimEx nominal current - 320 nA assuming runs with the 10^{-4} R.L. radiator
- Trigger type: FCAL & CCAL, total energy deposition > 2 GeV
- Data analysis is ongoing
- [See Alex Somov talk for details](#)
- <https://logbooks.jlab.org/entry/3635391>



Path to completion

SICCAS

+460 (received)
- 160 (rejected, sent back)
+ 160 (replacement, waiting for delivery)
- 145 (to HallD Comcal)

315

400 (next order wait for SICCAS sign)

CRYTUR

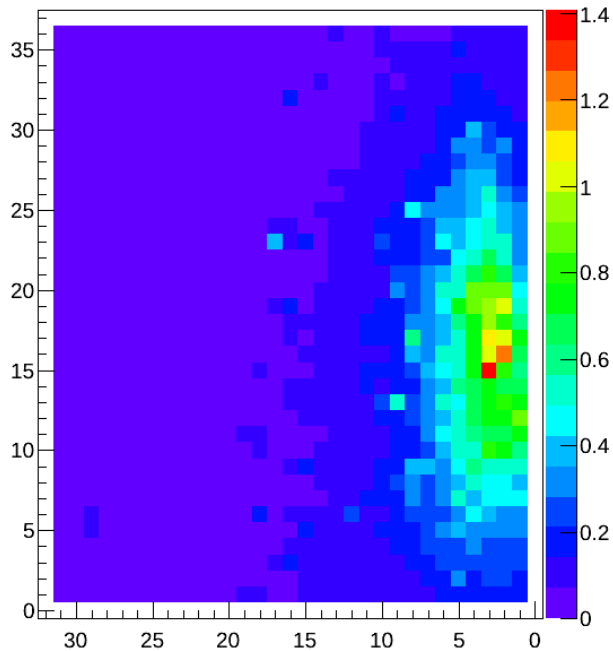
+100 (received)
- 0 (rejected)

100

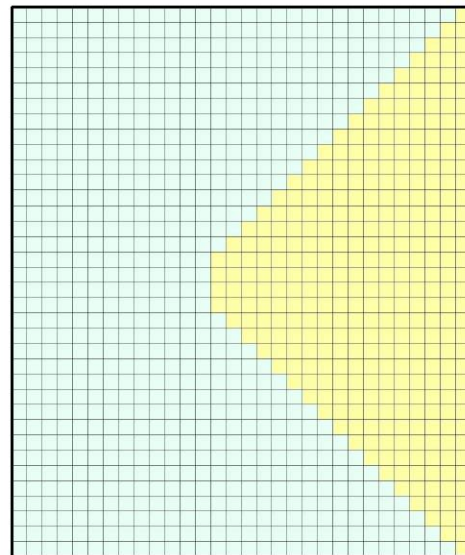
250 (ordered) 20 on the way
200 (FY 2020 ?)

Possible stacking options according to simulated dose rate

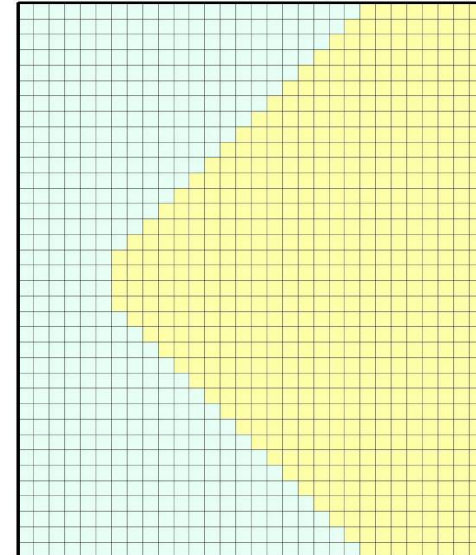
Doses [Gy/($\mu\text{A}\cdot\text{h}$)] (Eb=11GeV, magnet, 0.6TM field)



340 CRYTUR + 740 SICCAS



592 CRYTUR + 488 SICCAS



*Figures by
Hamlet
and
Vardan*



Summary

- Received 460 crystals from SICCAS and 100 from CRYTUR
- QA methods is established and experience gained
- Characterized SICCAS and CRYTUR crystals, feedback to vendors
- More crystals purchased, expected delivery starting summer 2019
- Prototype including real readout system and temperature monitoring assembled and tested with photon beam in HallD
- Developing analysis/calibration software for prototype beam test program
- Continue prototype data taking and data analysis to determine calorimeter actual performance parameters