# The QC of the Cystals Column D

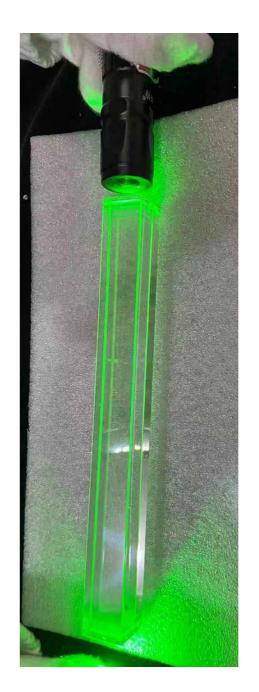
31 Crystals in the Column D totally

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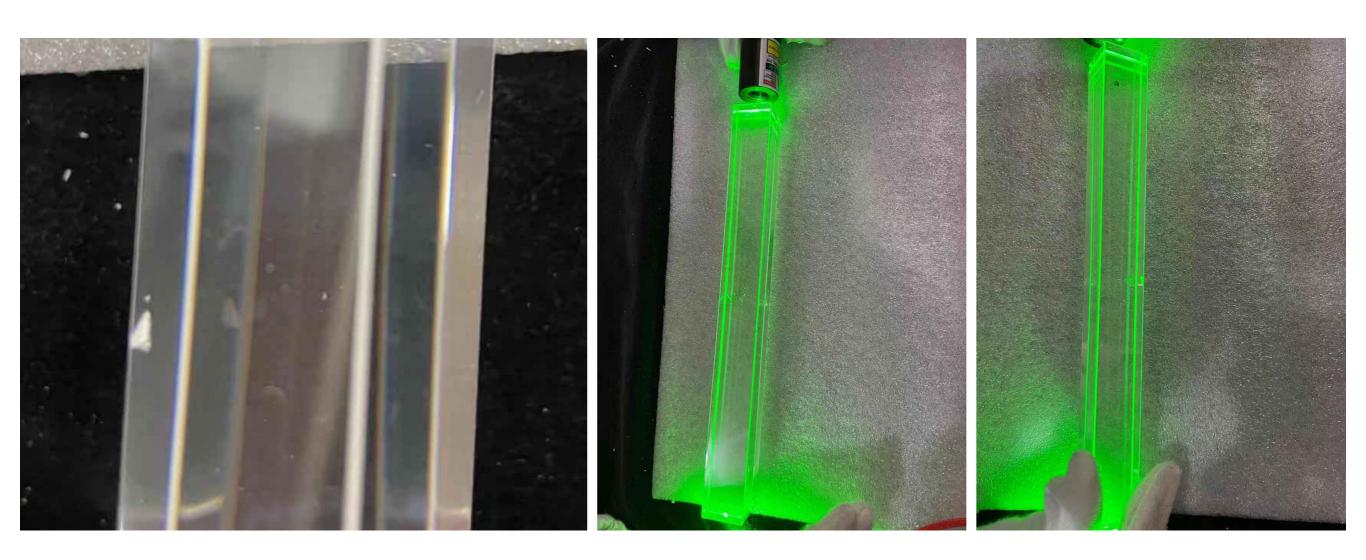
at Shanghai



Down-side Not PMT side

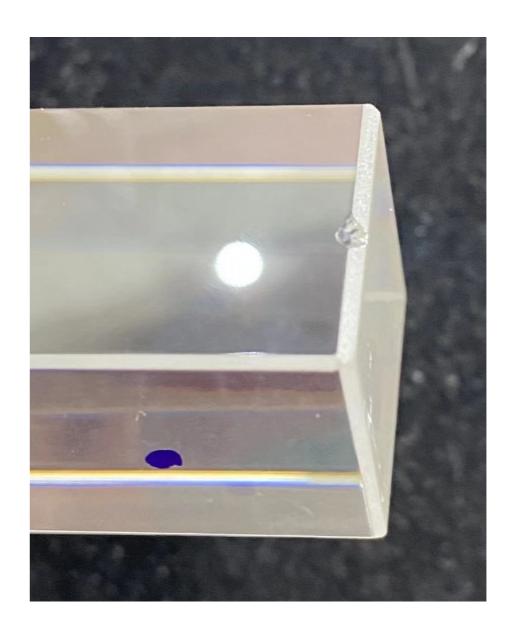


Small chip on the long side



- Small chips on the long side
- Something outside and inside





- A chip on the up-side with PMT (Is it ok?)
- A scratch (which I think ok)



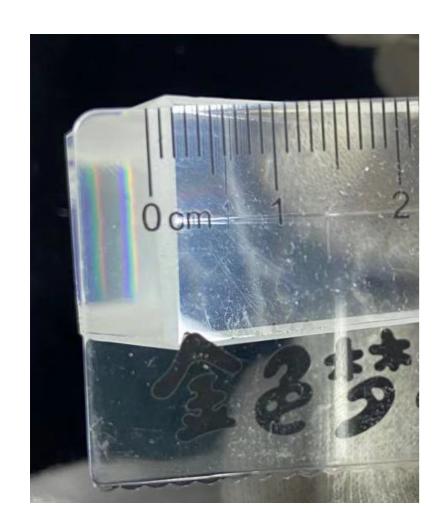


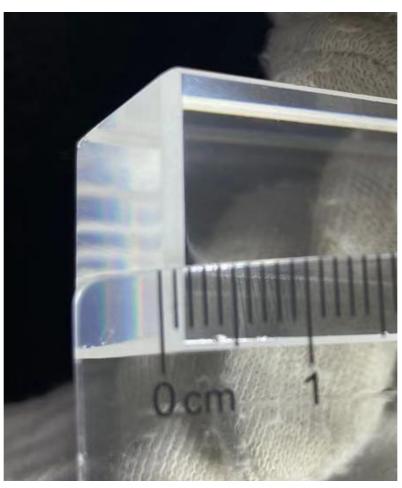


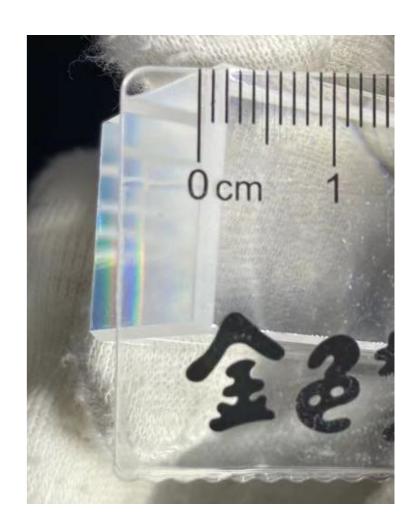
Scratches (May be ok?)



A layer with green laser beam check







Chamfers are about 2mm.

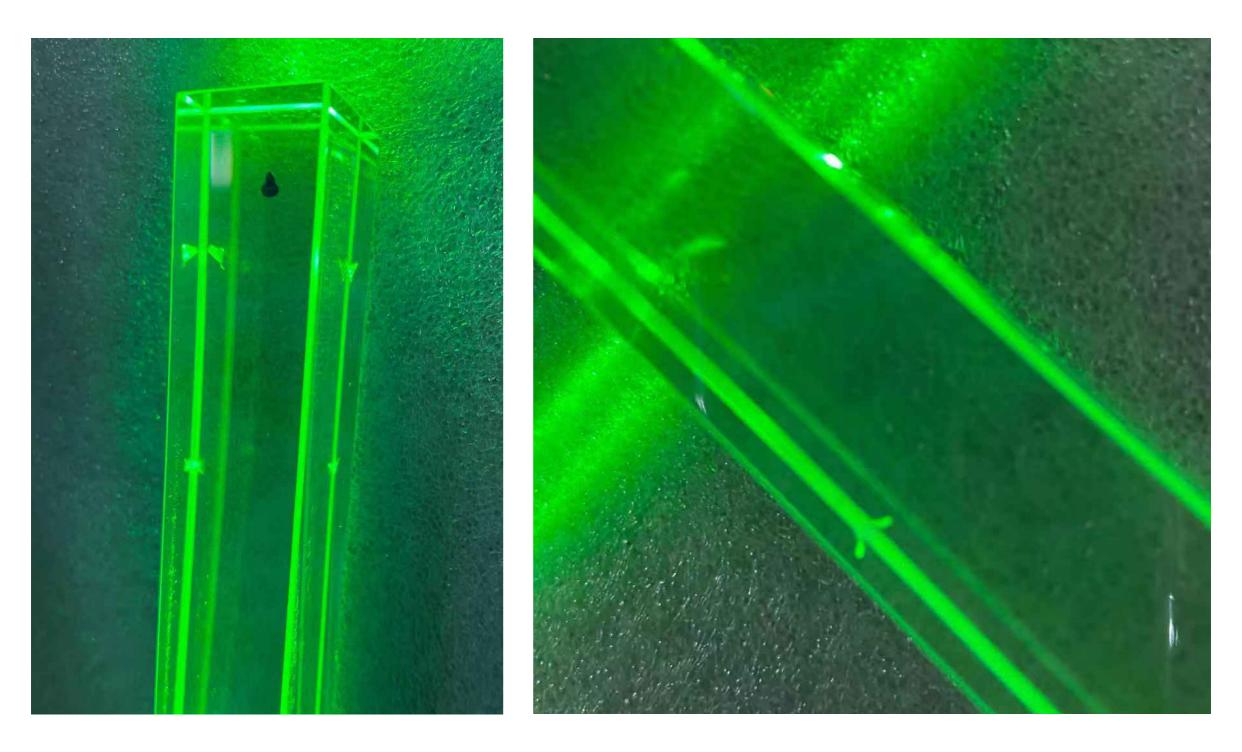


Some points with green laser beam check

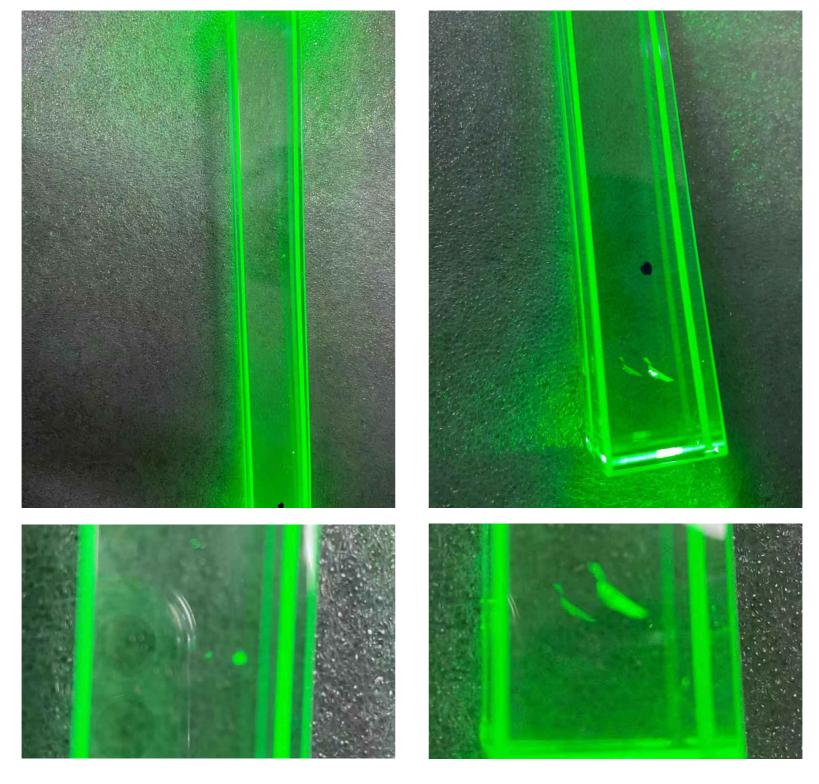


- Looks a little dark
- Passes Longitudinal
  Transmittance measurement

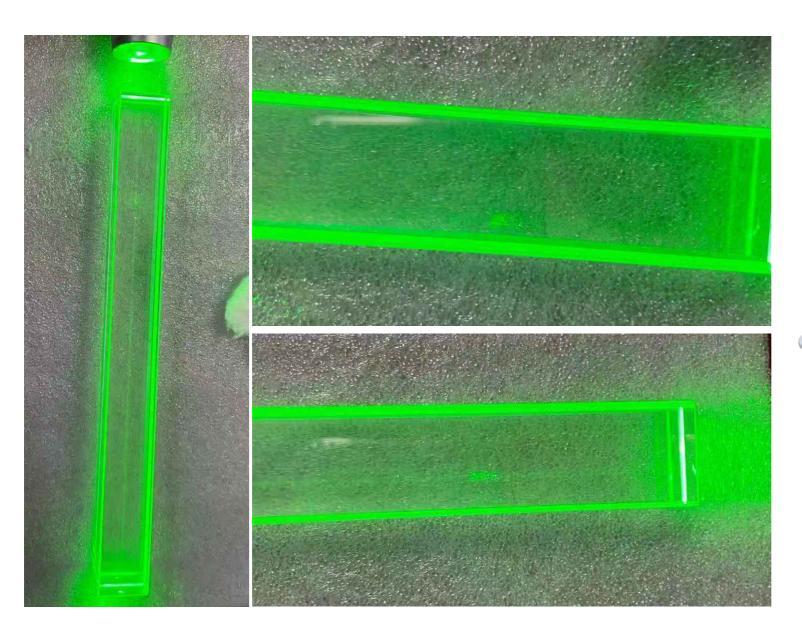
ID	T360	T420	T620
76	30.4	62.3	70.4
77?	32.7	59.0	70.4
78	30.7	64.6	72.7
79	26.1	61.0	73.5
80	29.3	60.3	69.9



There are some chips and flaws.



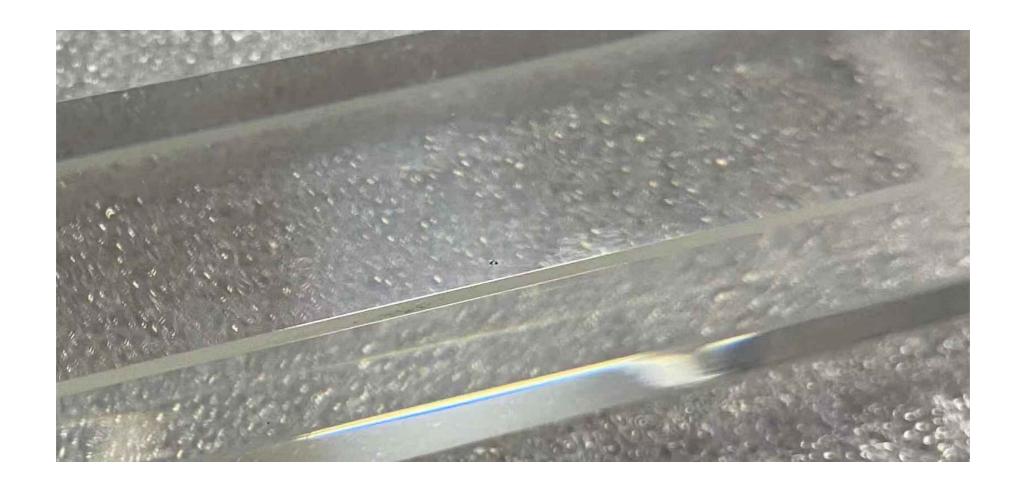
There are some chips and flaws.





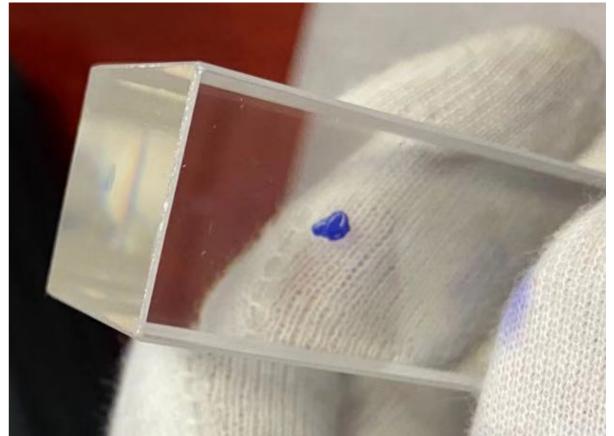
Looks like chemical films

Some points with green laser beam check

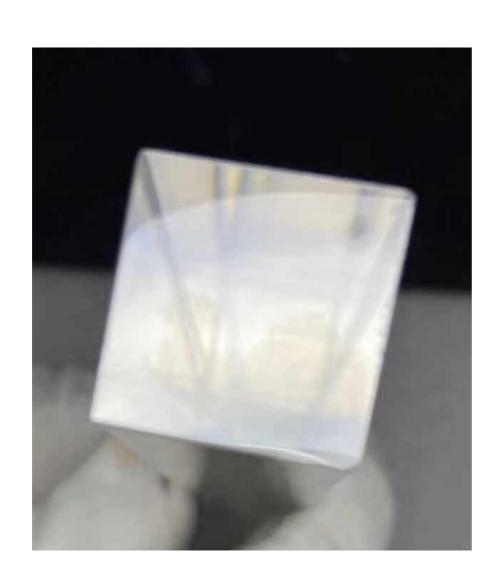


A little black points on the surface

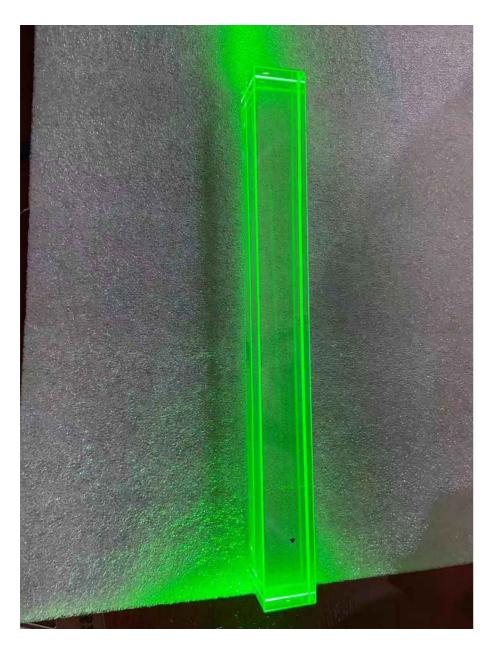


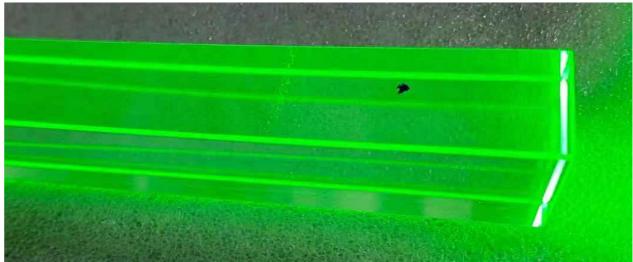


Something on the surface of the crystal.



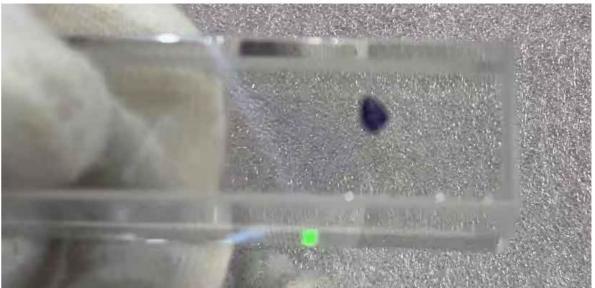
Something on the surface of the crystal.

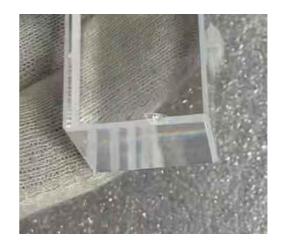




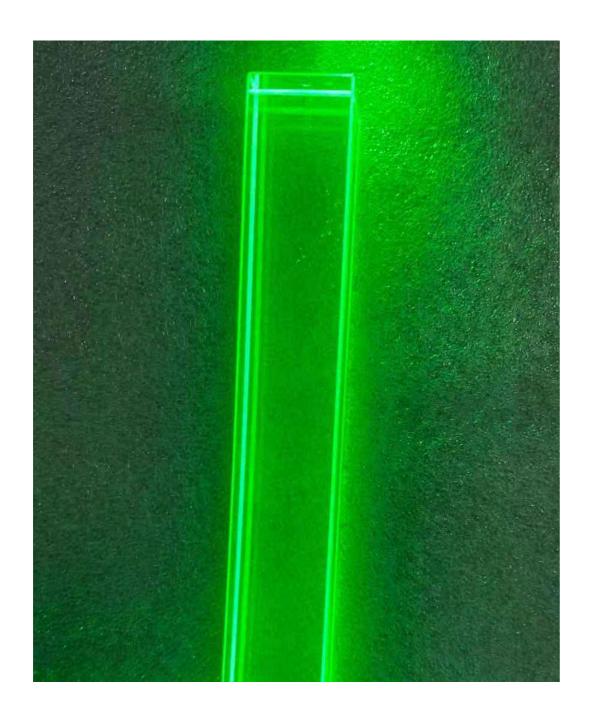
Some points with green laser beam check







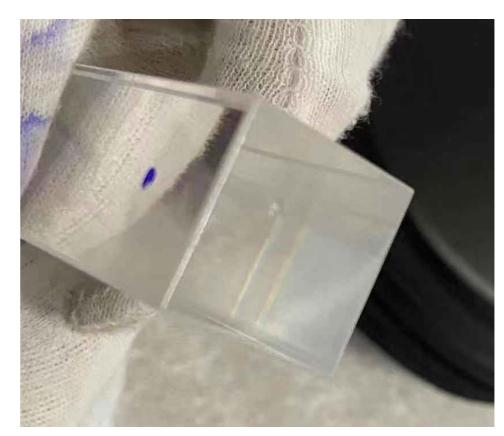
- Small chips
- Rough edge



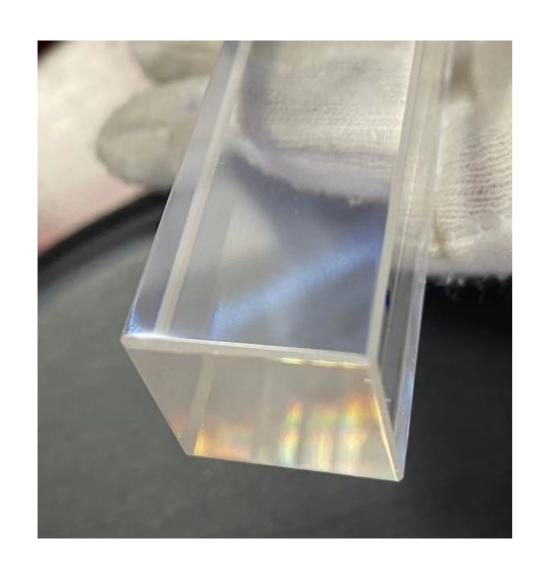


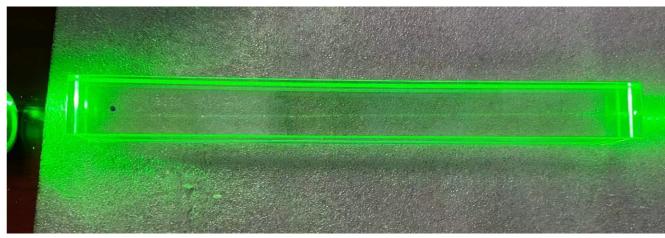
Some points with green laser beam check



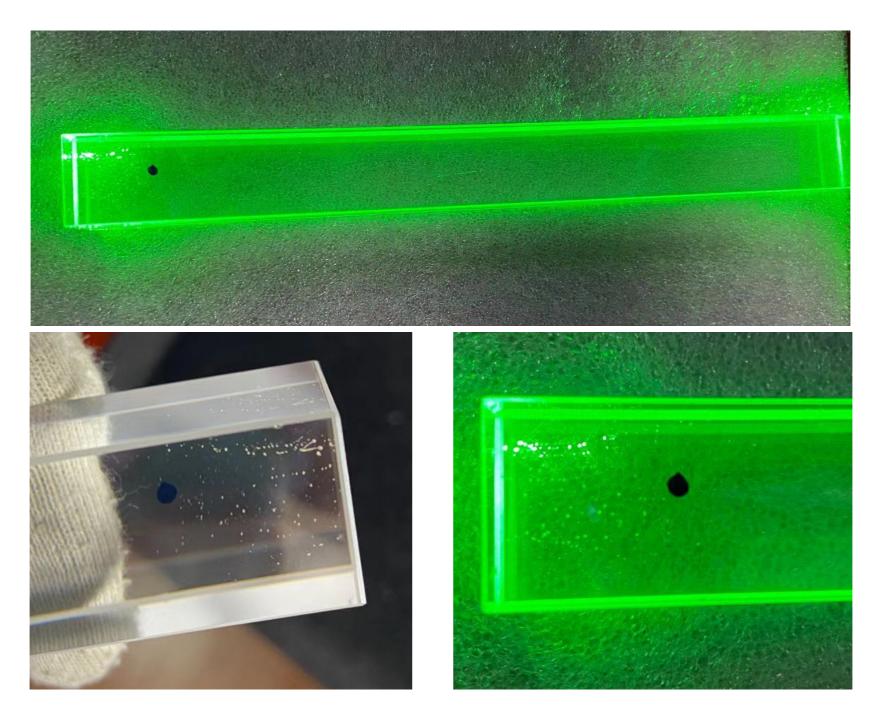


- One long scratch on one surface
- Two on the up-side (with PMT)





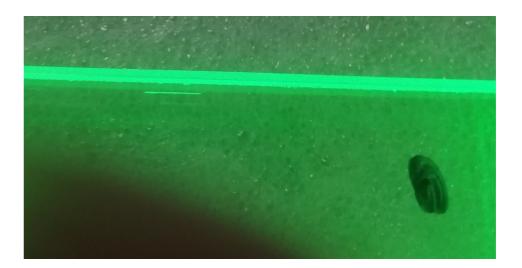
- Rough edge
- with green laser beam check



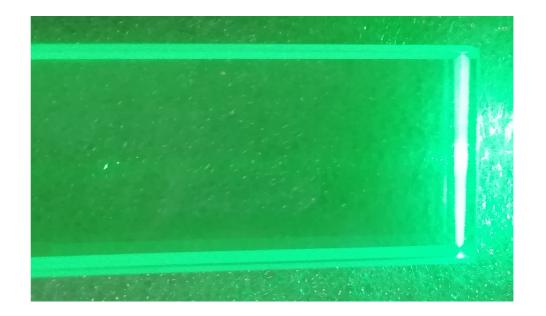
 Flaws inside the crystal which can also be seen by the green laser beam check



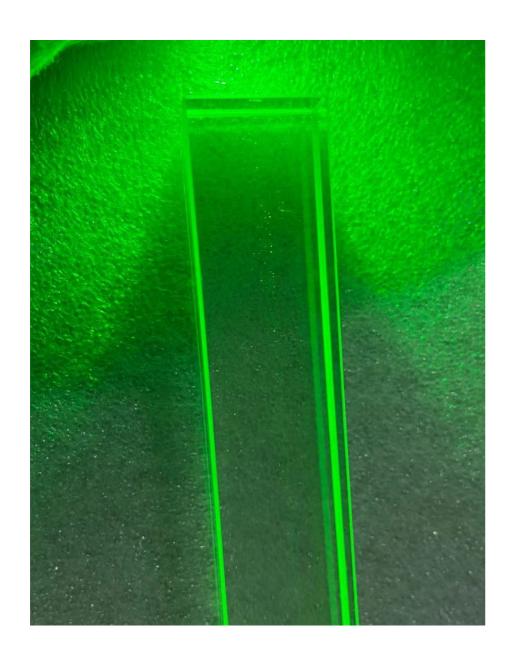
A long chip on an edge

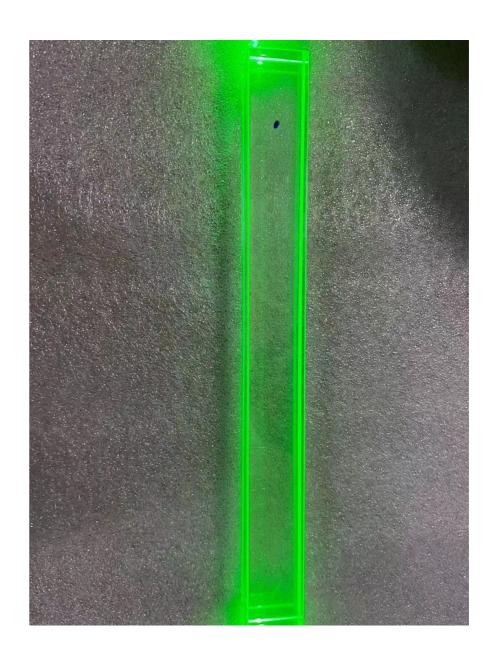


A scratch on surface



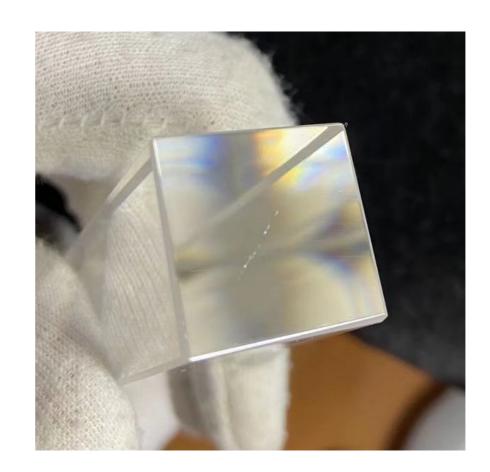
Something small inside



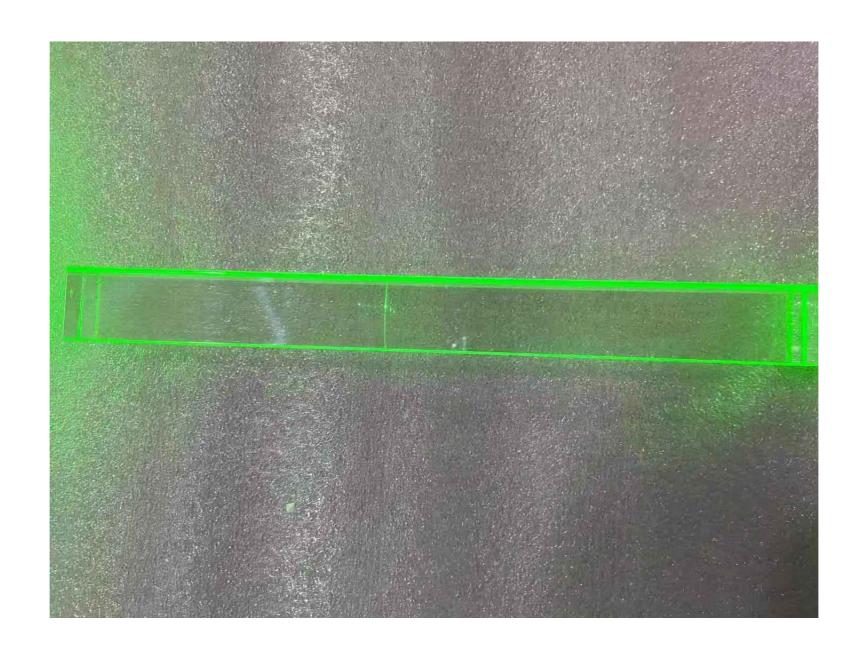


Some points with green laser beam check

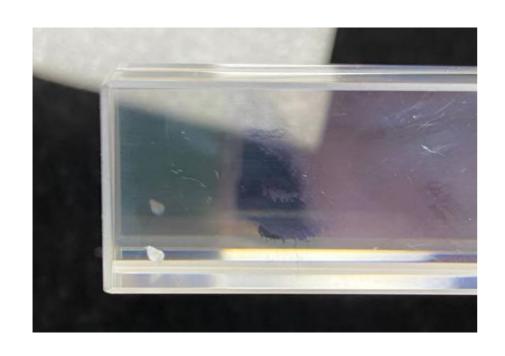




- A long scratch on surface
- A scratch on the up-side of the crystal (with PMT)



A layer with green laser beam check



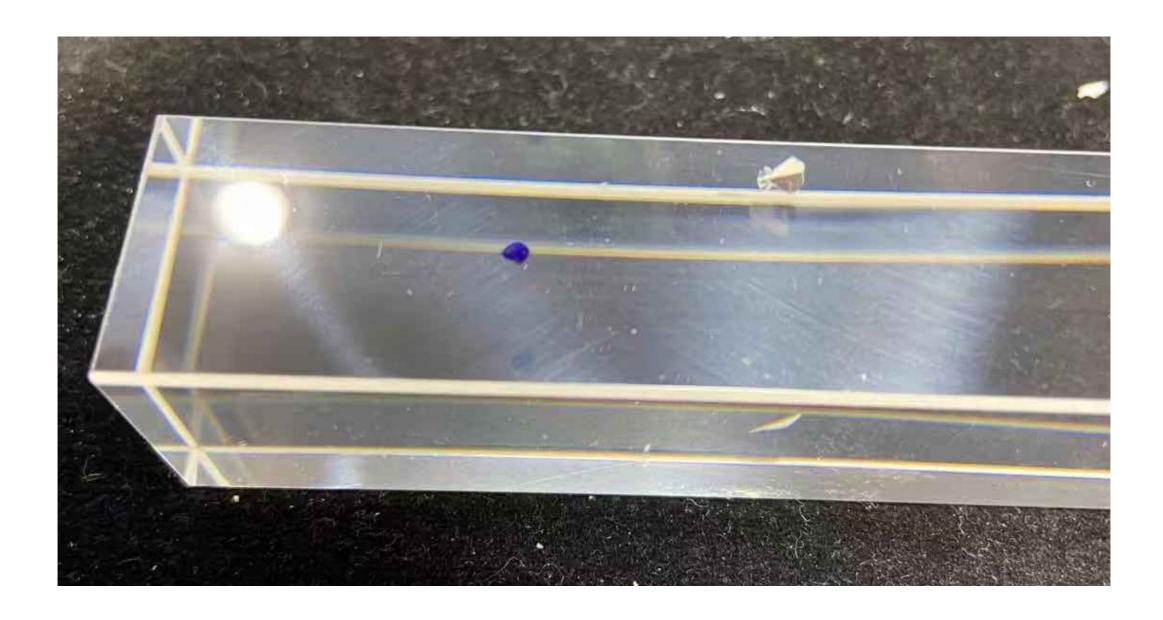
- A small label on one surface
- Scratches on the surfaces









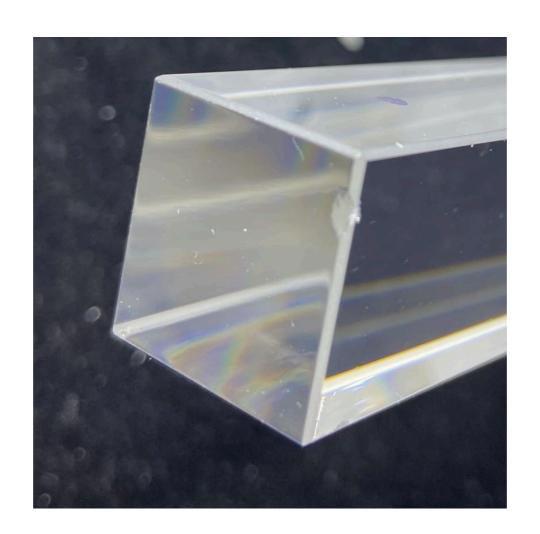


Chip and flaw

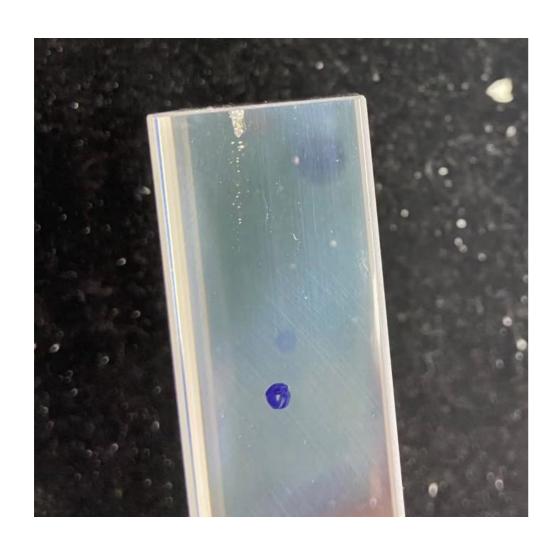


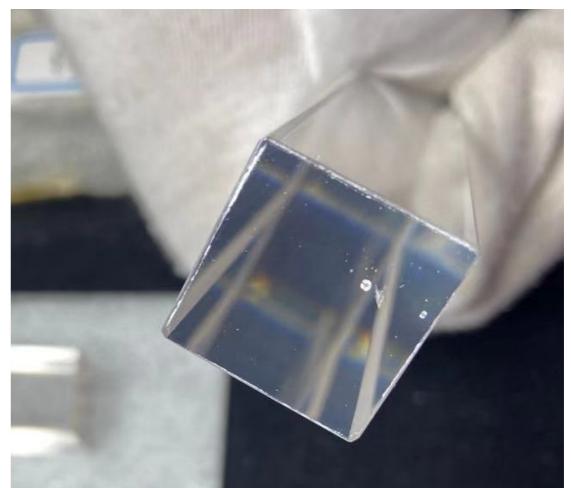


A flaw inside

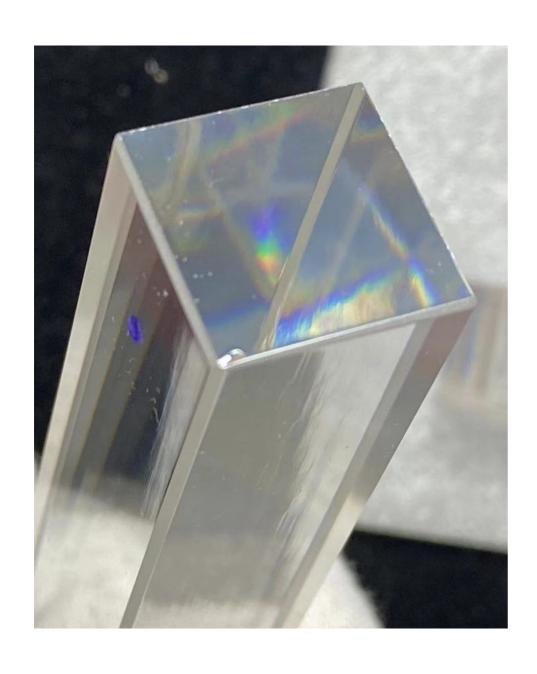


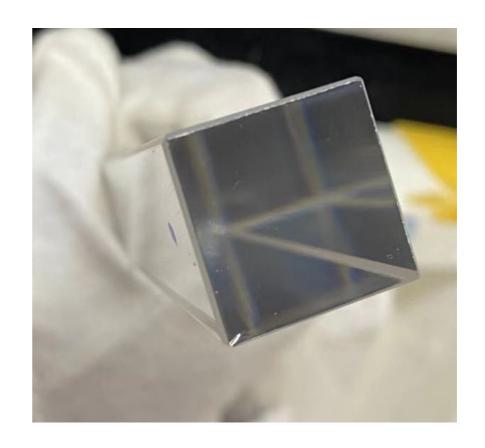
Chip on the up-side of the crystal (with PMT)



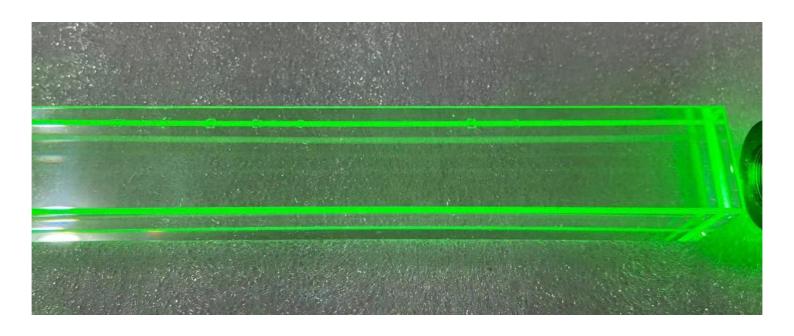


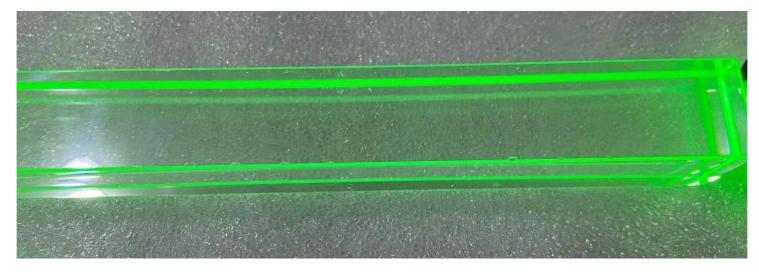
Flaw on the up-side of the crystal (with PMT)
 which goes to inside of the crystal



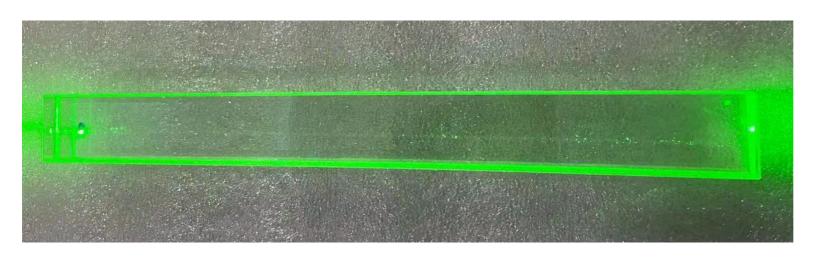


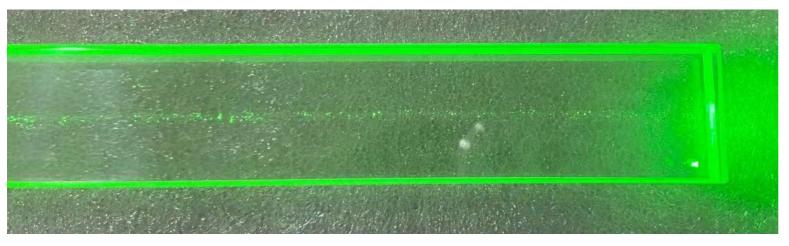
Small chip on the up-side of the crystal (with PMT)

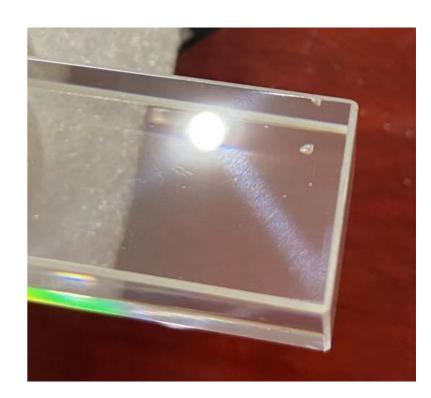




- Chips on the Edges of the crystal (with PMT)
- About eleven small chips on one of the edges







- Scattering is not very uniform
- Flaw near the down-side of the crystal