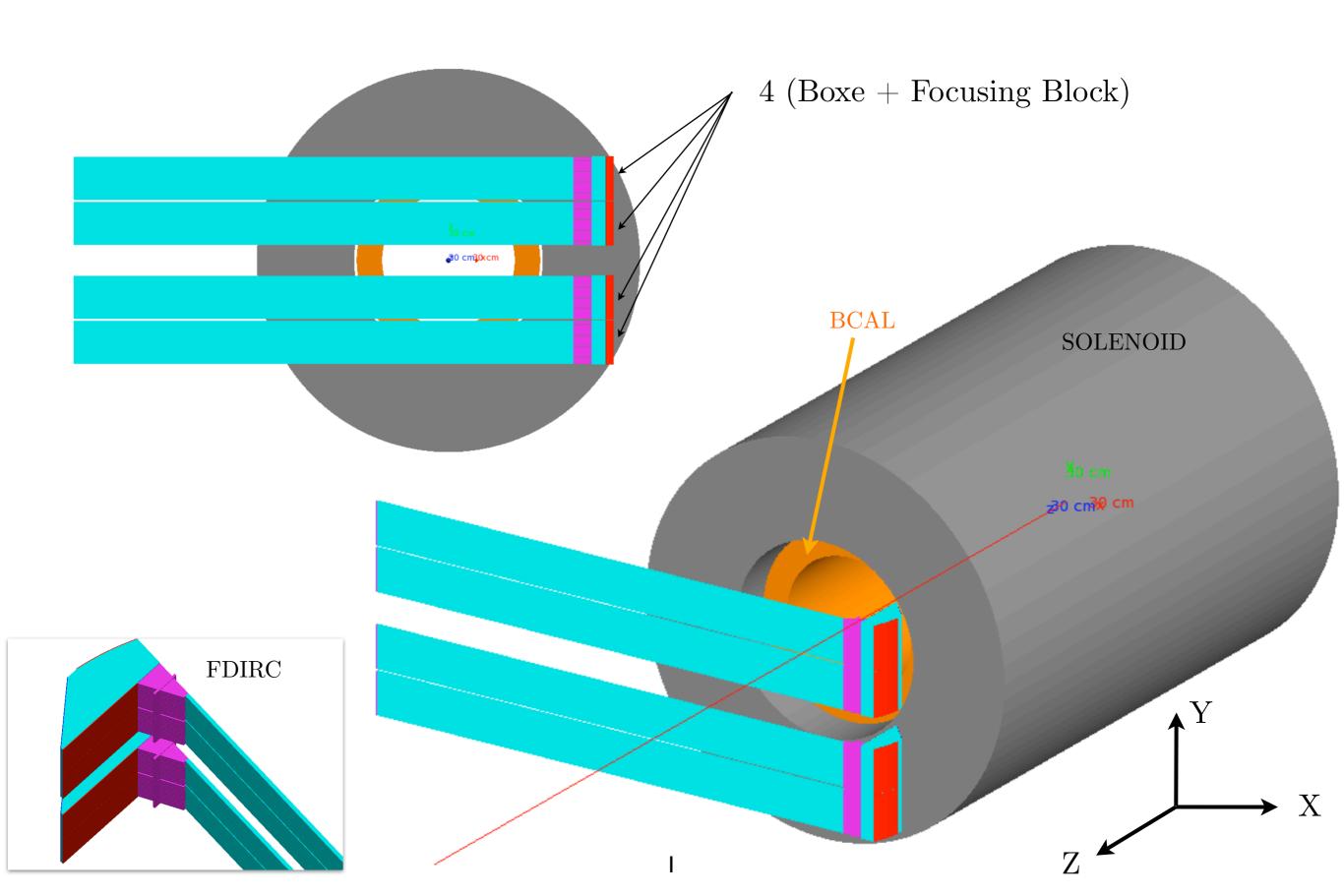
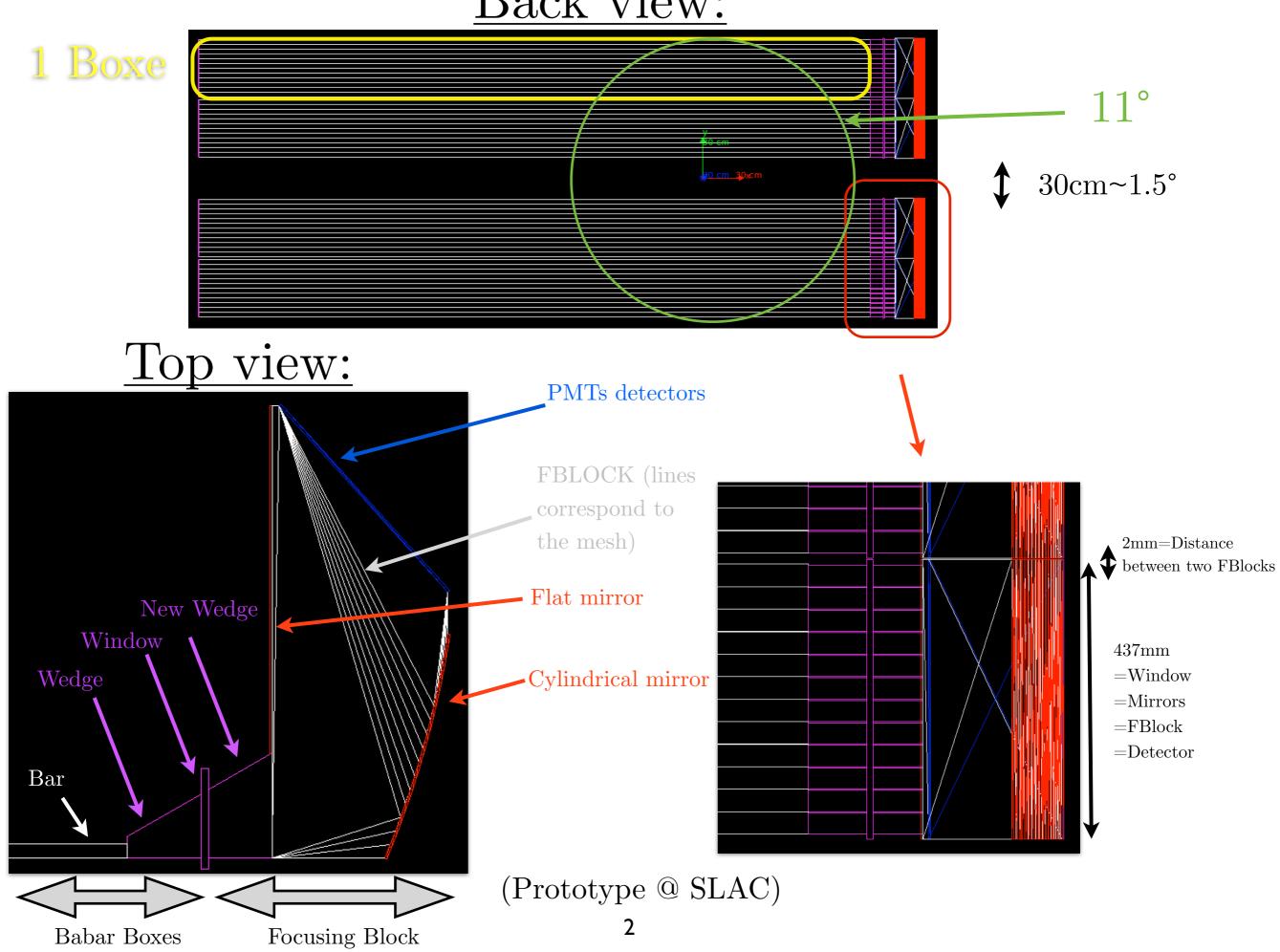
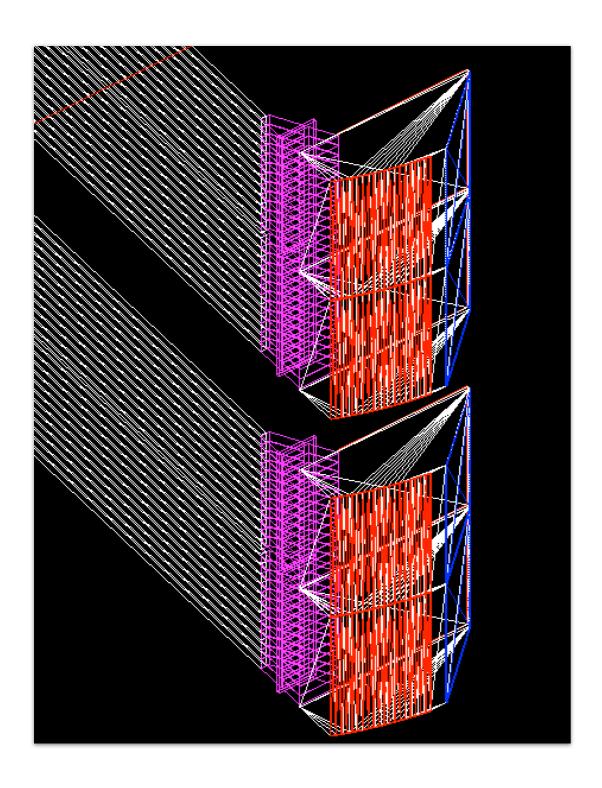
## Focusing DIRC @ GlueX:



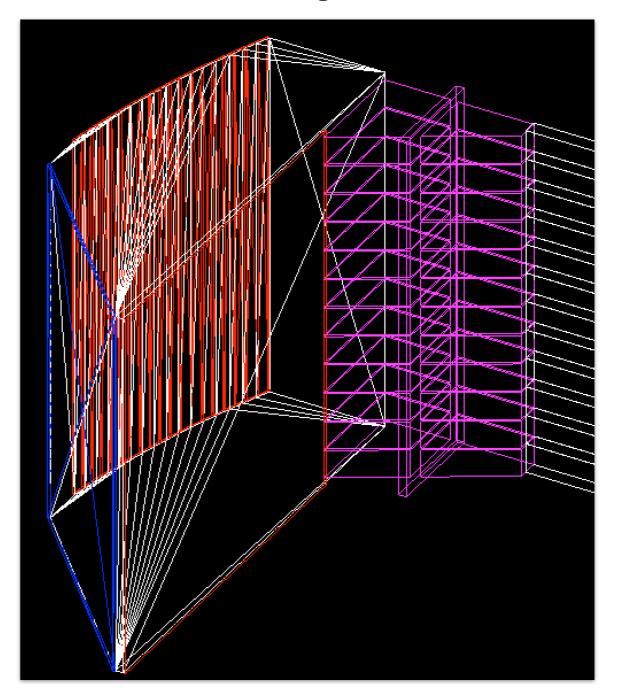
## Back view:

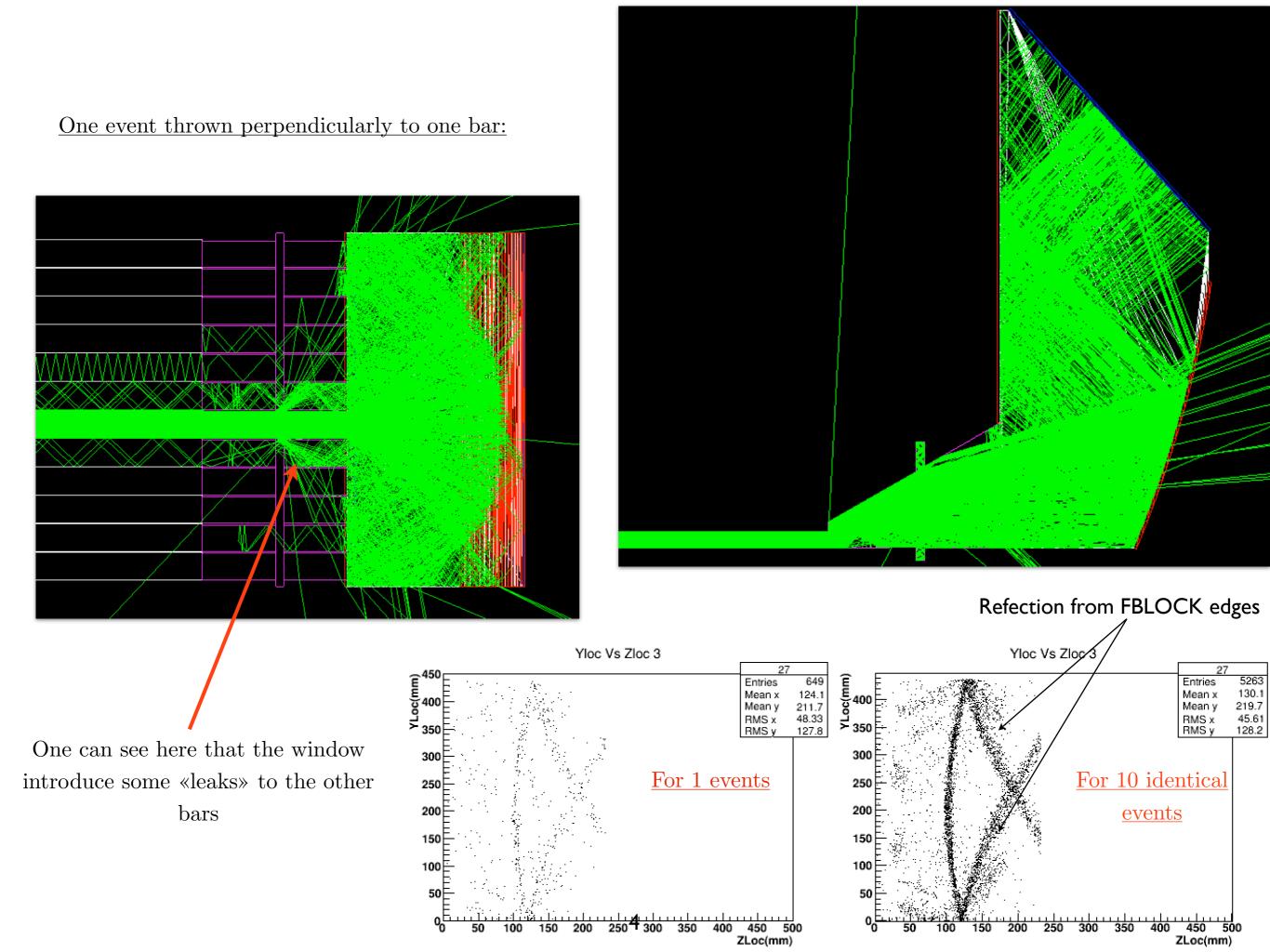


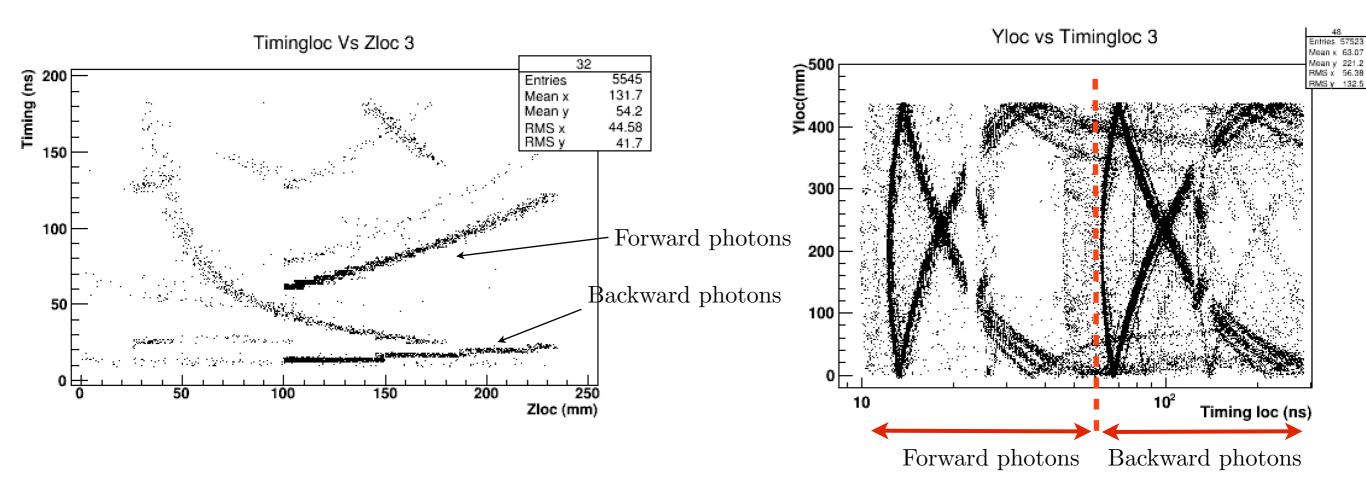


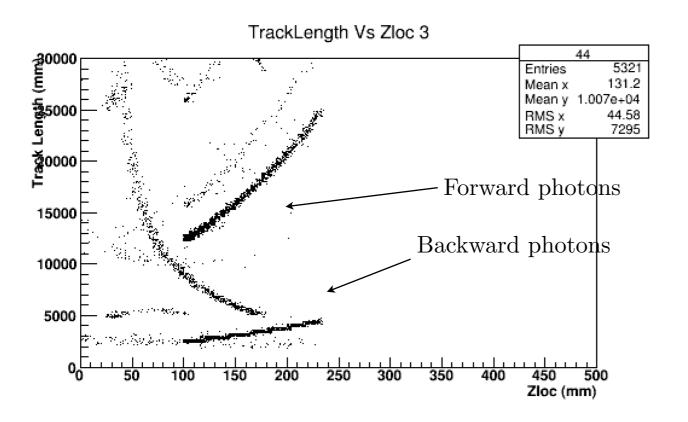
The 4 Focusing Blocks

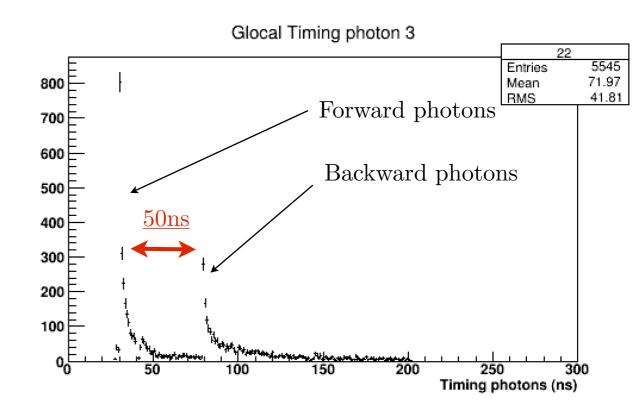
## 1 Focusing Blocks











WBS	Task	M&S Cost (Euros)
1.3	FDIRC Barrel (Focusing DIRC)	4.2M total
1.3.1	Radiator Support Structure (new support disc)	18.8k
1.3.2	New magnetic door and inner cylinder	100k
1.3.3	FDIRC photon camera background shielding	125k
1.3.4	Background shield displacement system and rails	31.3k
1.3.5	Bar box transport to Italy	125k
1.3.6	Radiator box/Photon camera assembly	1160k
1.3.6.1	FBLOCK and Wedge material and raw finish (12+2)	761.6k
1.3.6.2	FBLOCK polishing (12+2)	235.2k
1.3.6.3	FBLOCK mirror plating (12+2)	31.25k
1.3.6.4	New Wedge polishing (12+2)	19.04k
1.3.6.5	Gluing Wedge to Bar Boxes	12.5k
1.3.6.6	Clean room (in Italy)	25k
1.3.6.7	Clean room fixtures	25k
1.3.6.8	Shipping charges within US and for shipping to Italy	12.5k
1.3.6.9	QC of optics with digital arm	12.5k
1.3.6.10	Storage cost, services in Italy	25k
1.3.7	Photon Camera mechanical boxes	293.75k
1.3.8	Photodetector assembly	2004.5k
1.3.9	Calibration System	75.6k
1.3.10	Temperature, water, nitrogen, helium leak safety system	10.5k
1.3.11	Alignment services	37.5k
1.3.12	Mechanical Utilities	62.5k
1.3.12	System Integration	125k

 $\longrightarrow$  4 Blocks: 1.2M

**→** ?

→ 571k€ for 4

Probably cheaper with the MCP-PMTs  $\sim 170 \text{k}$ \$

Table 1.3: M&S cost breakdown of major PID tasks, except electronics (FDIRC optics cost estimate is based on US-based quotes only and for quantity of 12+2) For currency conversion we used: 1.216 x Euro = 1 dollar.

