

**ITEP&MEPhI status report on
tile production and R&D activities**

**Michael Danilov
ITEP**

Status of tile production

Tiles for 32 cassettes have been delivered to DESY

Tiles for cassette # 33 are ready

We have good SiPM's for 3 more cassettes

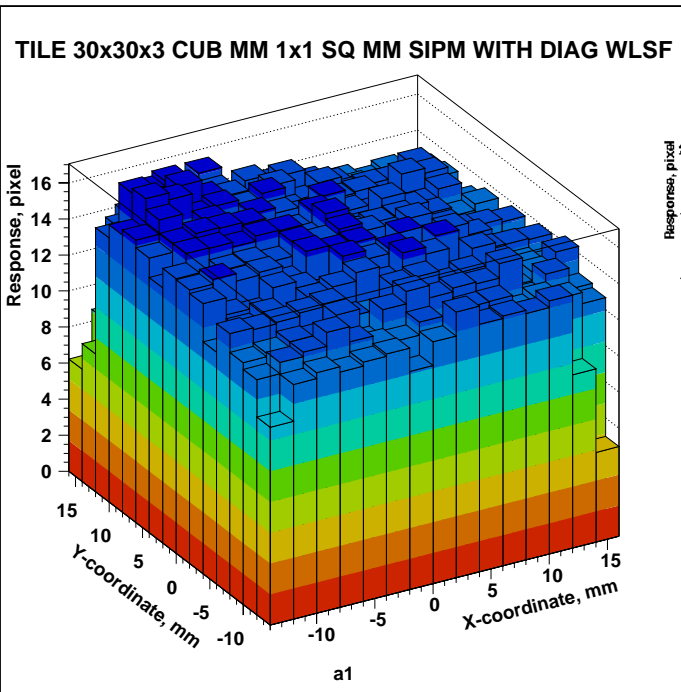
Delivery of SiPM's is going smoothly

We expect all 38 cassettes ready for delivery by the end of March

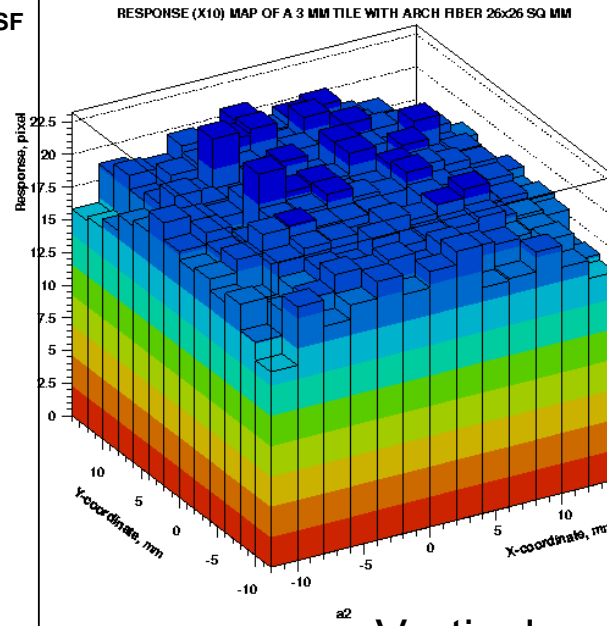
Comparison of WLSF and direct SiPM coupling

Tiles with WLS fiber

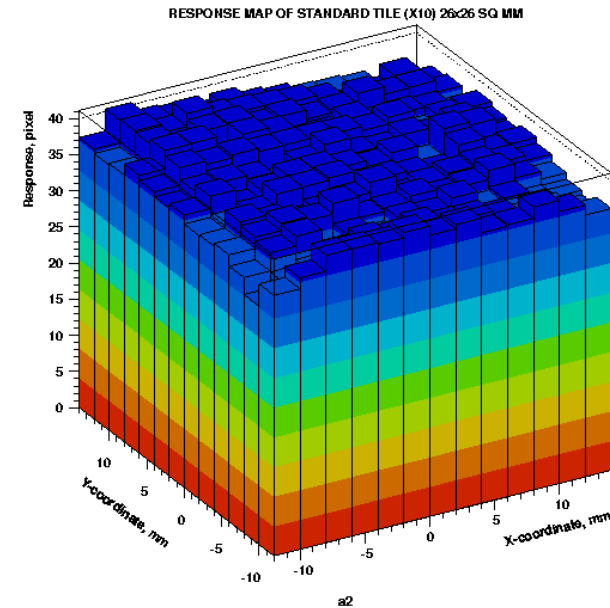
3 mm thick tile with diagonal fiber



3mm thick tile with arch fiber



Standard 5 mm thick tile with arch fiber

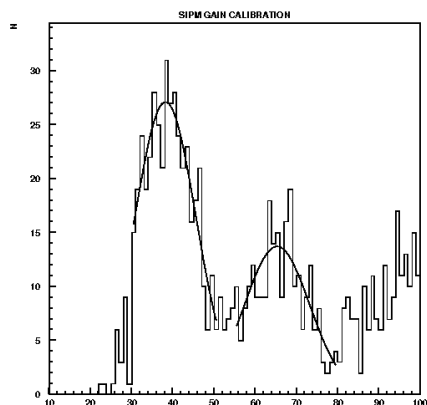
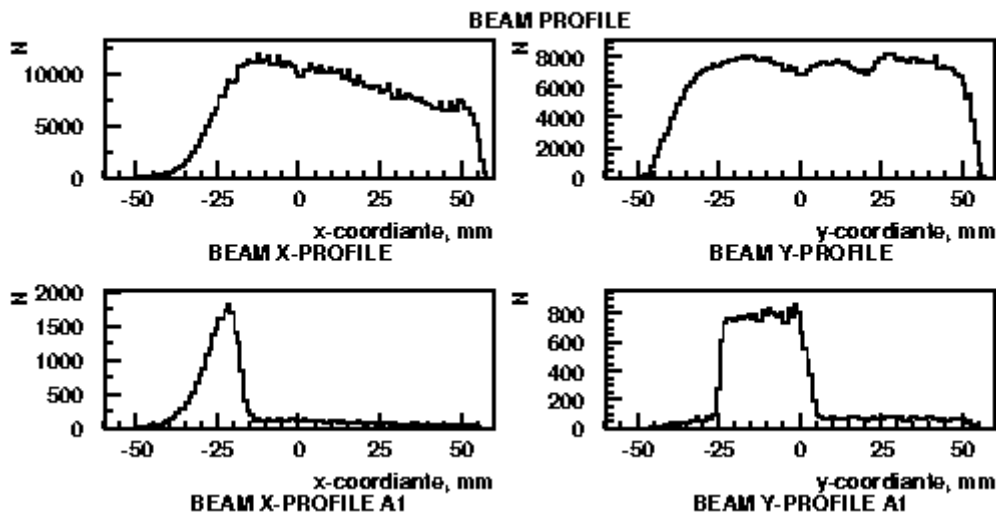
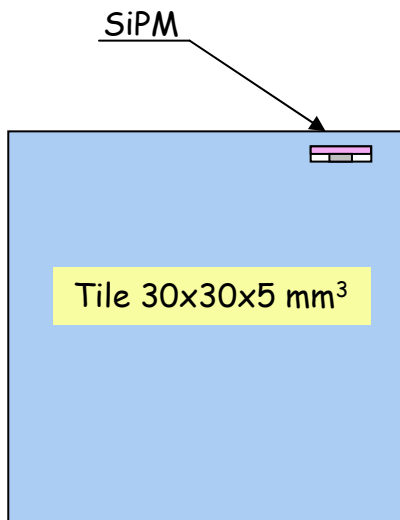


Vertical scale is shown for 1.5MIP

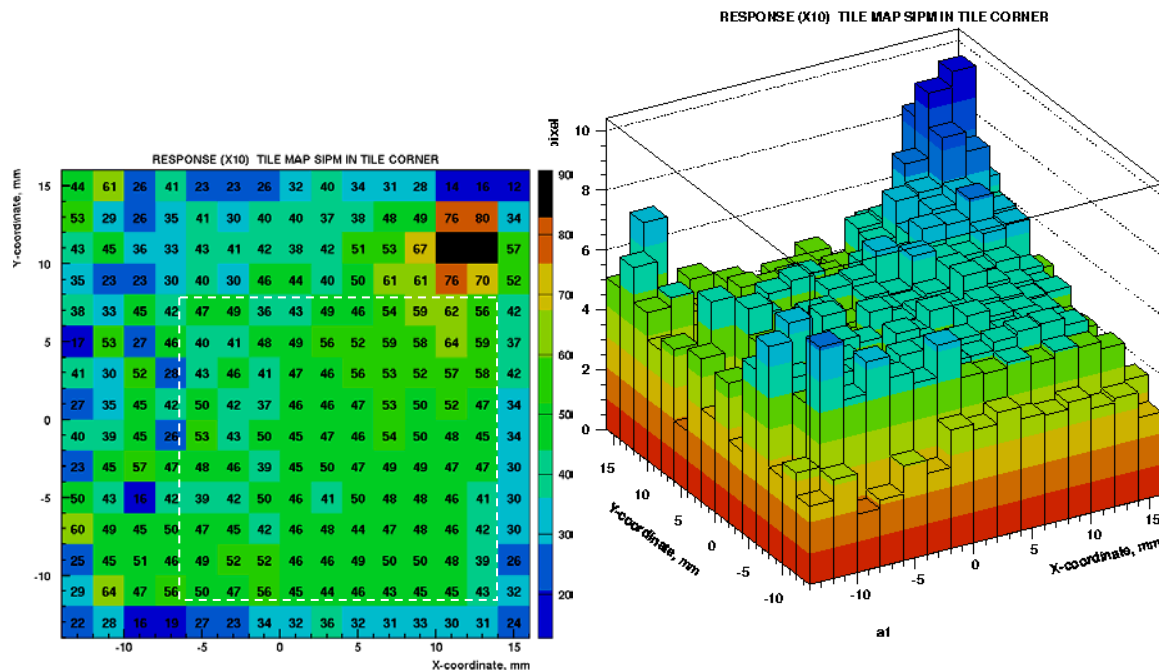
Uniformity is good enough and photo-electron yield is sufficient even for 3mm thick tiles

Tile thickness reduction can save a lot of money (~?/mm) or increase HCAL thickness
However the effect on the energy resolution (sampling fluctuations) should be estimated

Direct SiPM coupling- desirable to simplify production, but ...

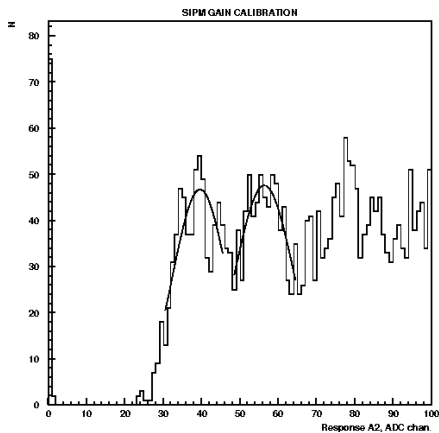
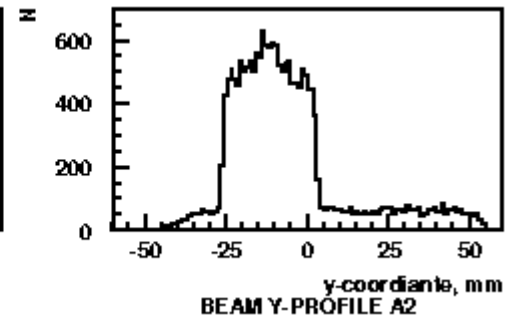
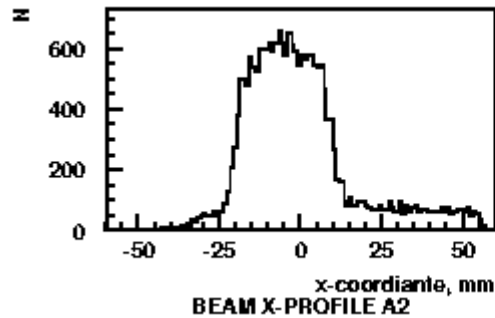
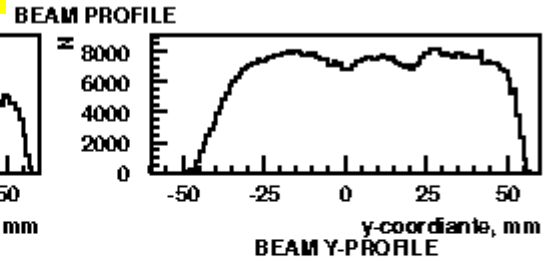
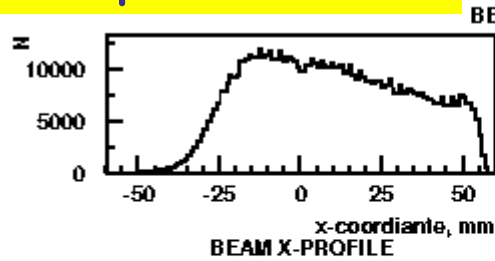
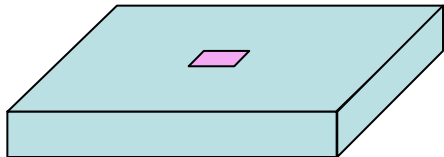


SiPM calibration

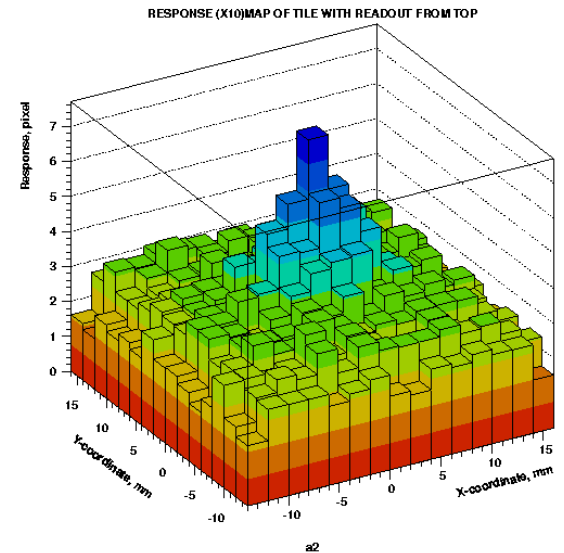
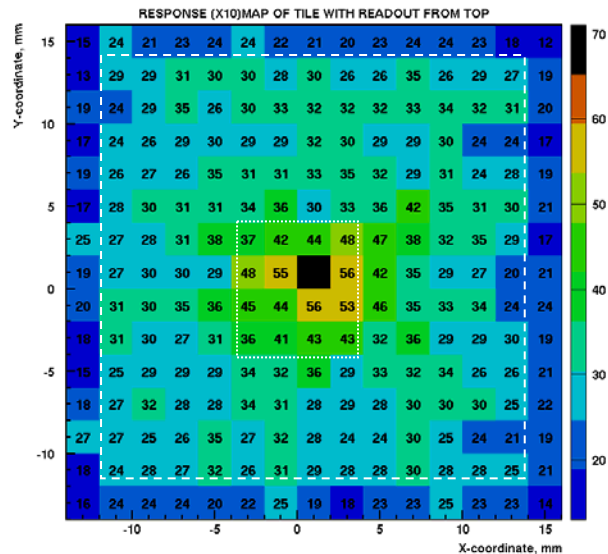


SiPM on top of a tile

Tile 30x30x5 mm³



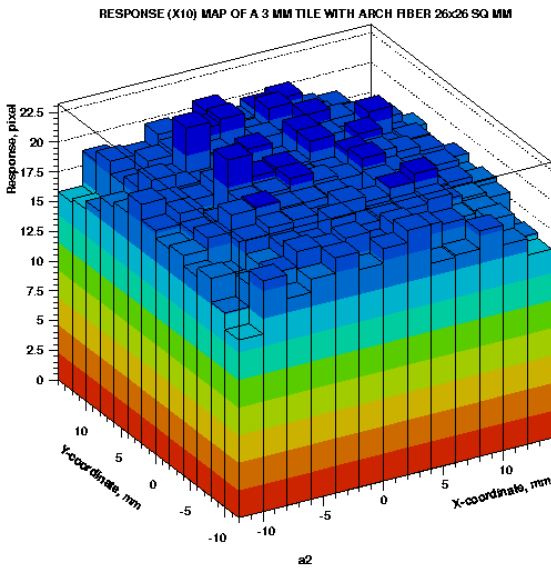
SiPM calibration



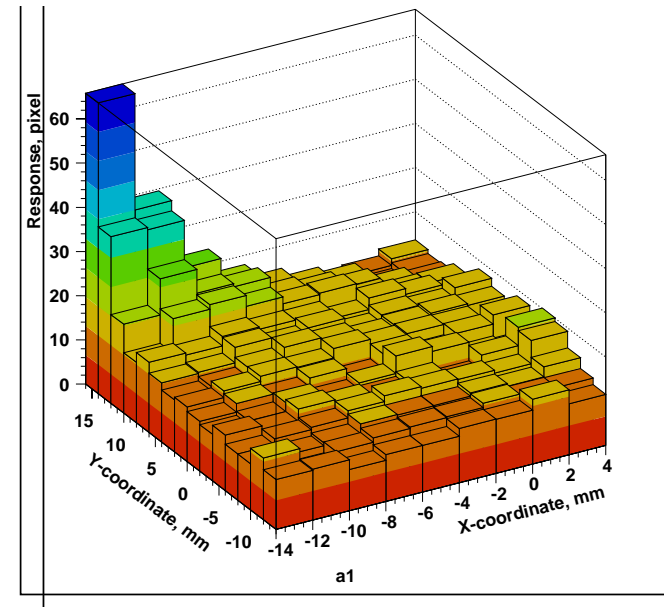
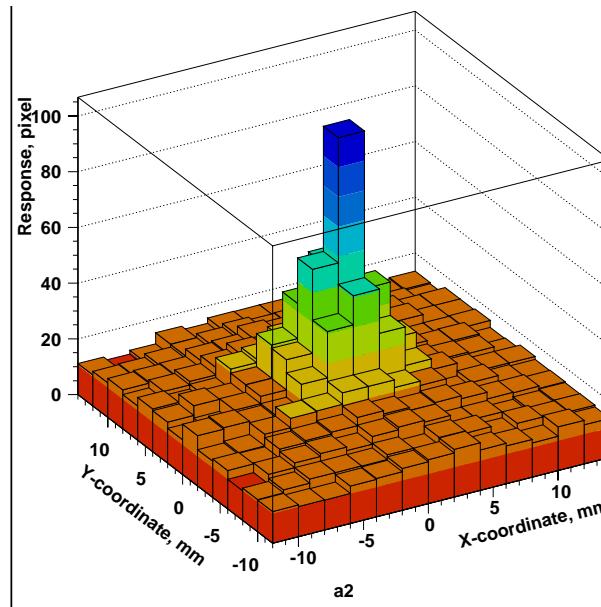
Uniformity is even worse for 3 mm tiles

Uniformity measurements of $30 \times 30 \times 3 \text{ mm}^3$ tiles at ITEP synchrotron

Arch Fiber&SiPM, 1.5MIP



Direct coupling of $2 \times 2 \text{ mm}^2$ blue MRS APD



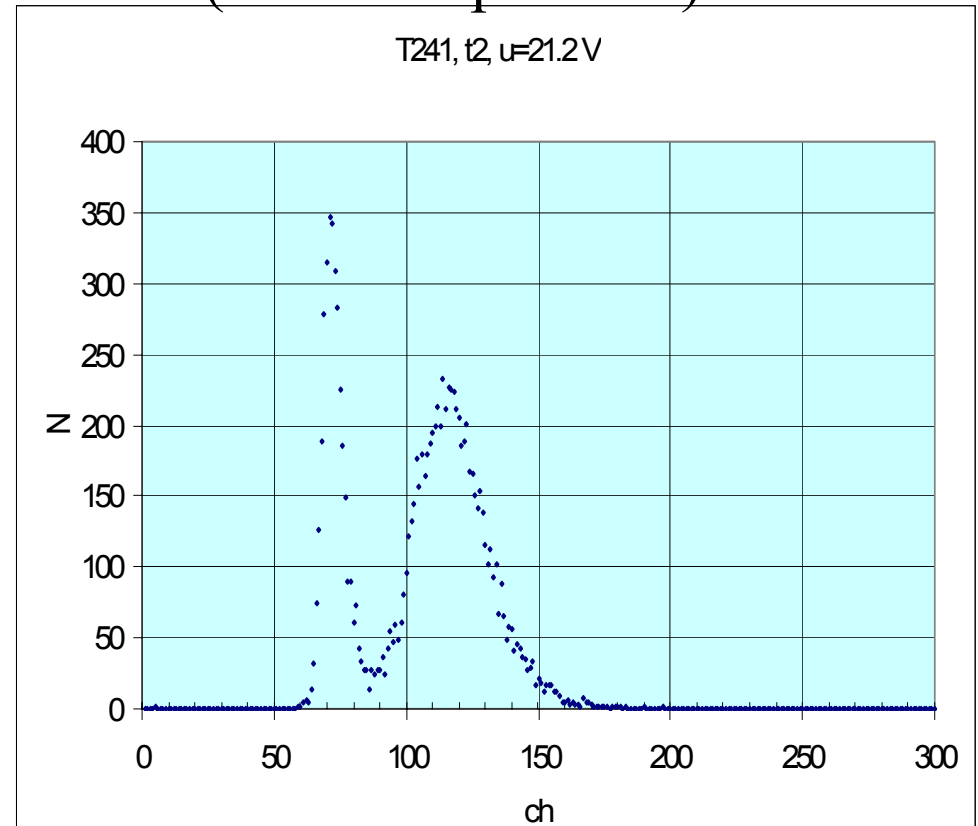
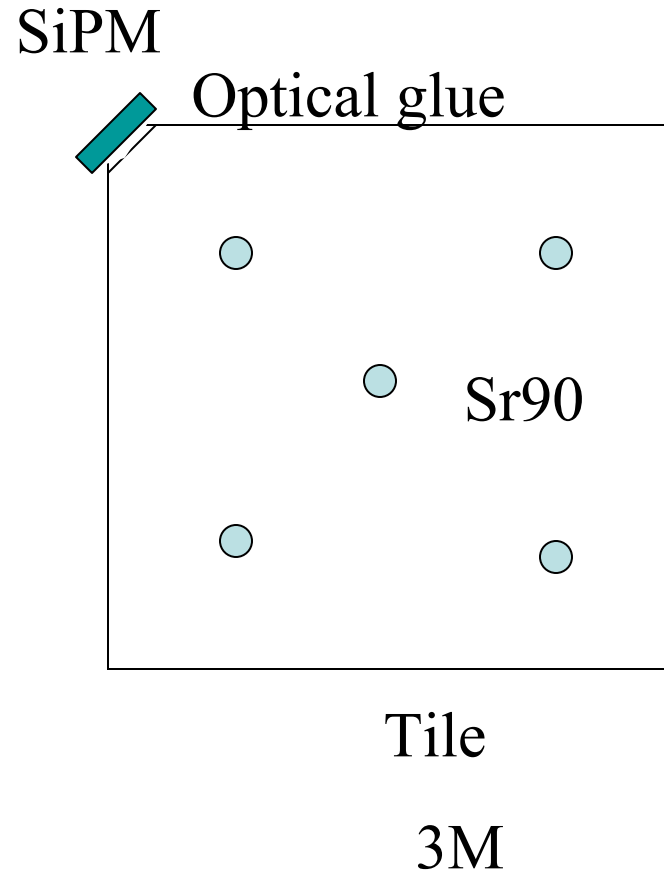
Problems with direct coupling will be more severe for larger size tiles

Light yield is sufficient for 3mm thick tiles with glued WLSF and SiPM ($\sim 15 \text{ pix./MIP}$) and larger area SiPMs ($3 \times 3 \text{ mm}^2$) or MRS APD ($2 \times 2 \text{ mm}^2$ blue extended) but noise is too high in these detectors to resolve individual p.e. – **bad for calibration**

MIP signal for 3x3mm² SiPM

Plastic scintillator 30x30x5 mm³ without WLS fiber and 3x3 mm² SiPM assembly was tested at MEPhI (room temperature) with Sr90

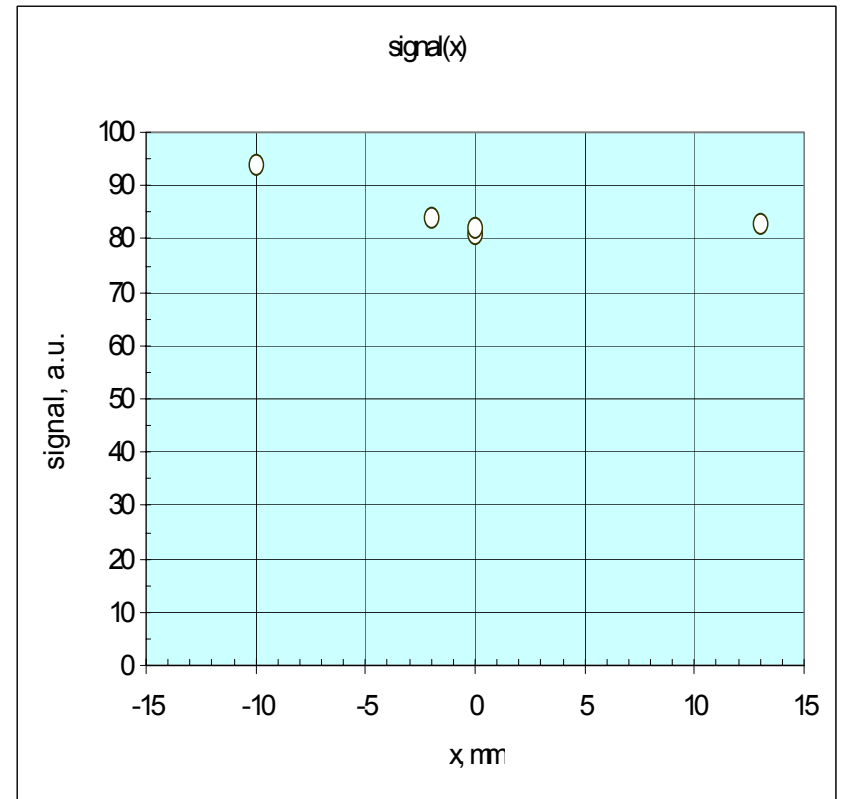
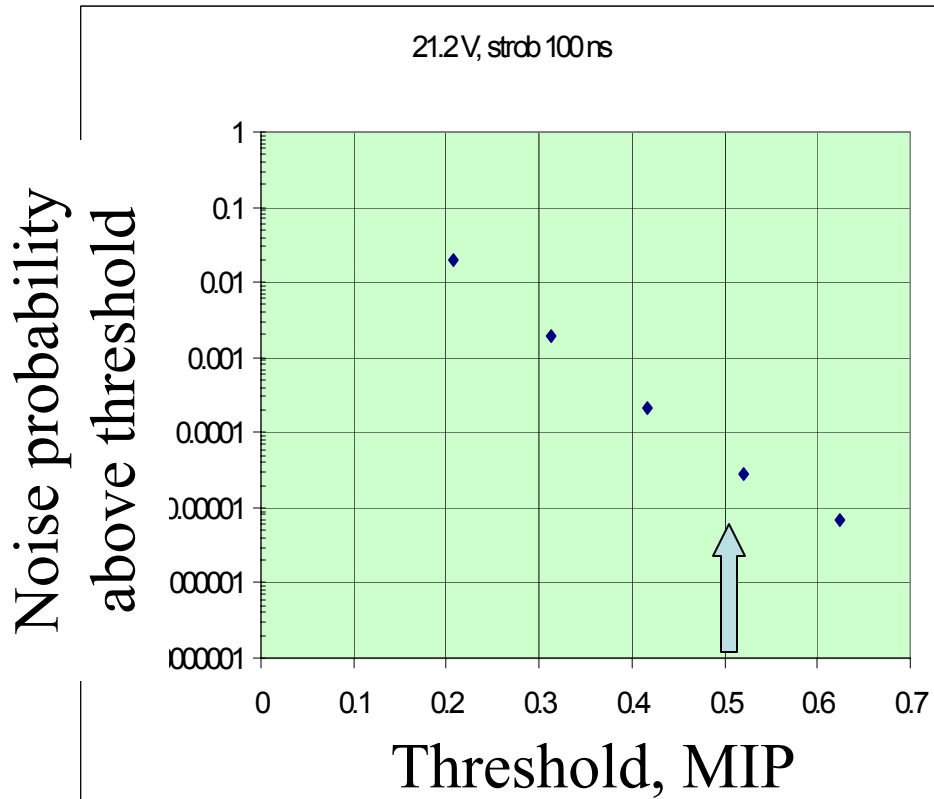
SiPM- tile assembly



Efficiency of light registration appr 18%

Appr. 30 fired pixels/MIP

Noise probability & Light Collection Uniformity for 3x3 mm² SiPM-tile assembly

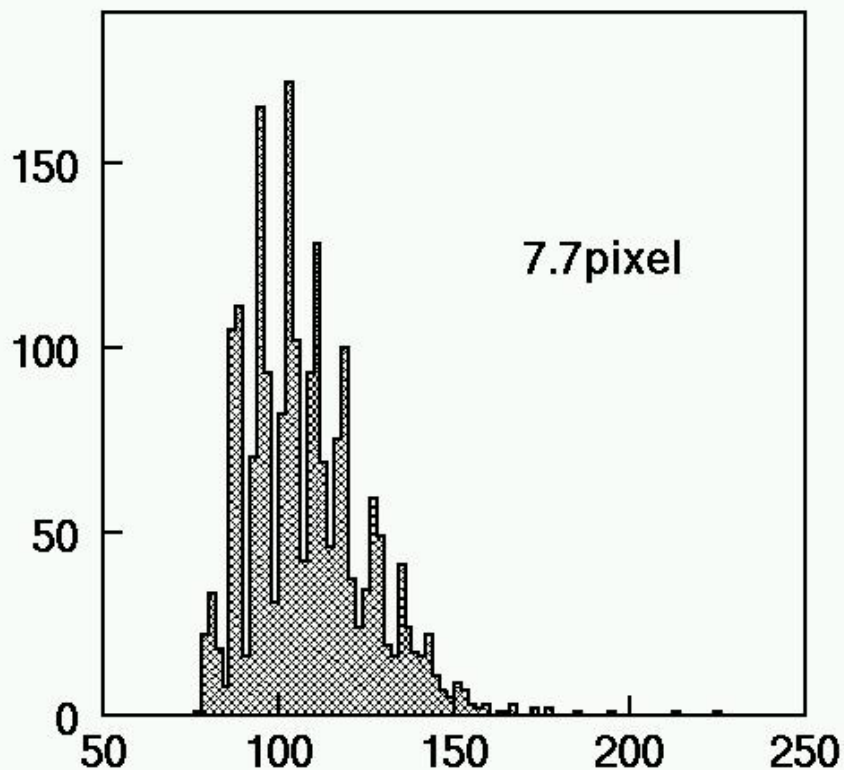


$$3 \cdot 10^{-5} * 8000 = 0,24 \text{ events/prototype}$$

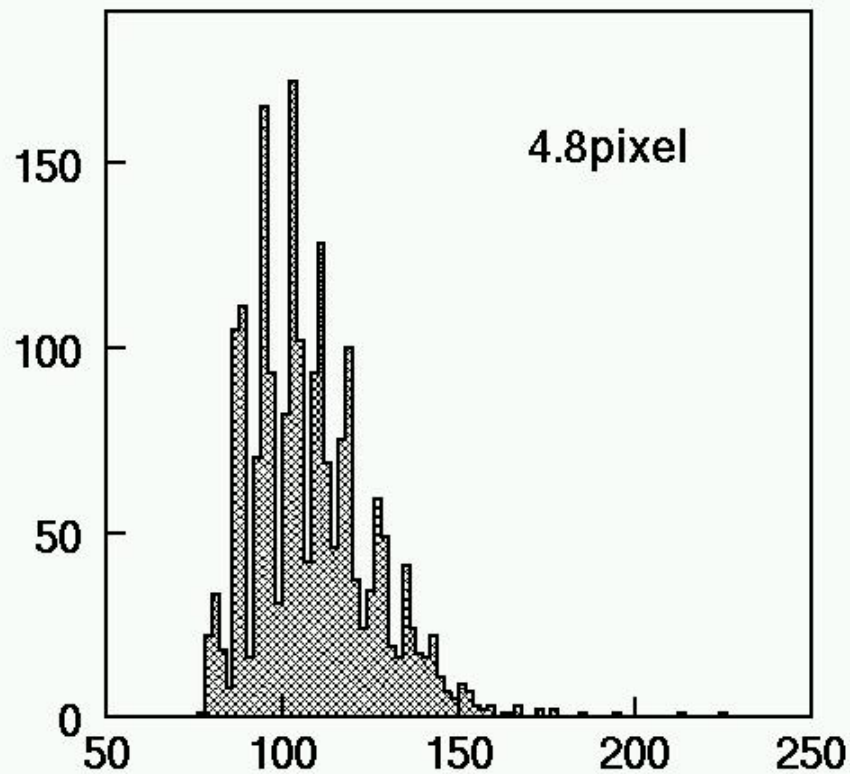
Absence of individual p.e. peaks is a serious drawback for calibration

Photo-electron yield for direct MPPC coupling to 30x30 mm² tiles

5 mm thick tile, MPPC at side center

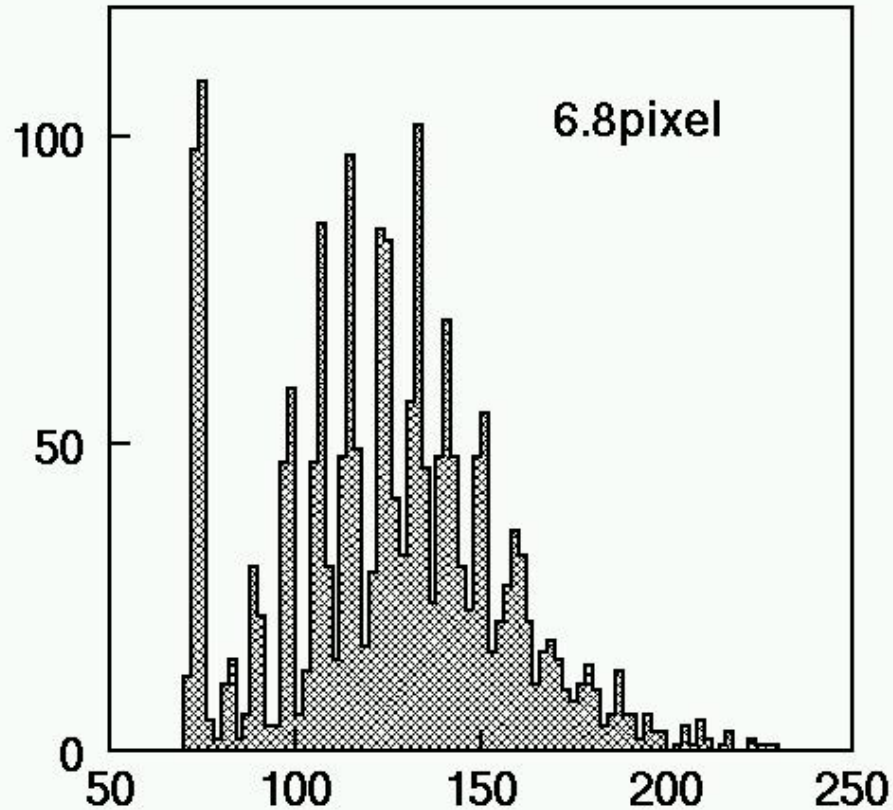


3 mm thick tile, MPPC at side center



Gluing increases photo-electron yield for 5 mm thick tiles

MPPC in tile corner



Glued MPPC in tile corner

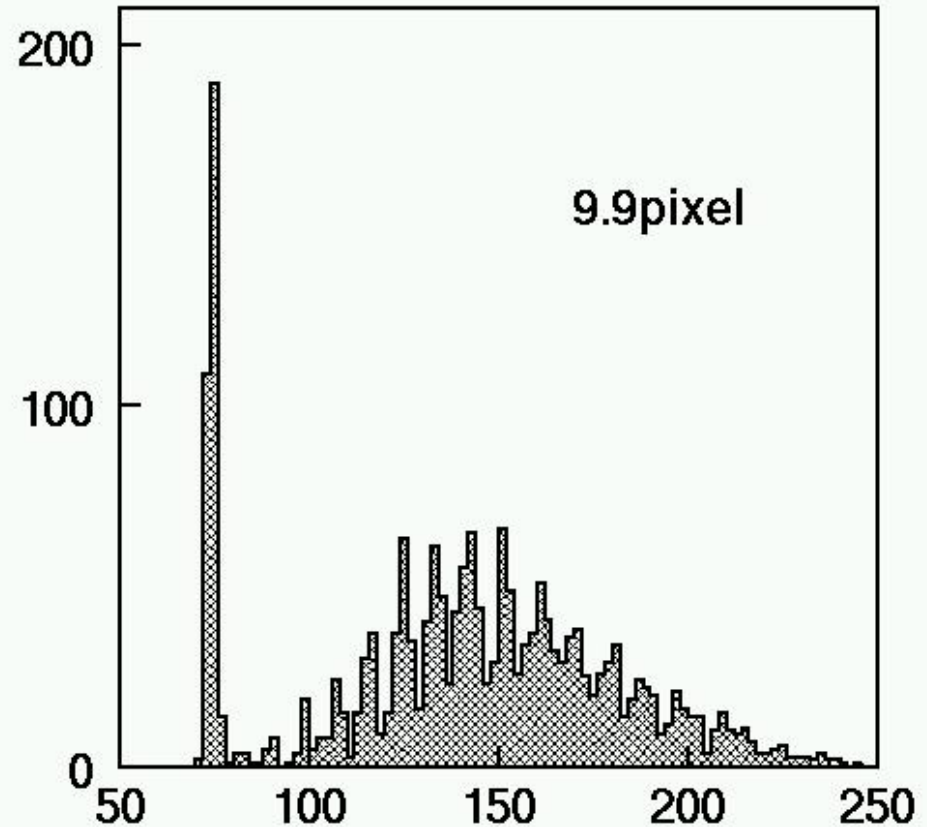
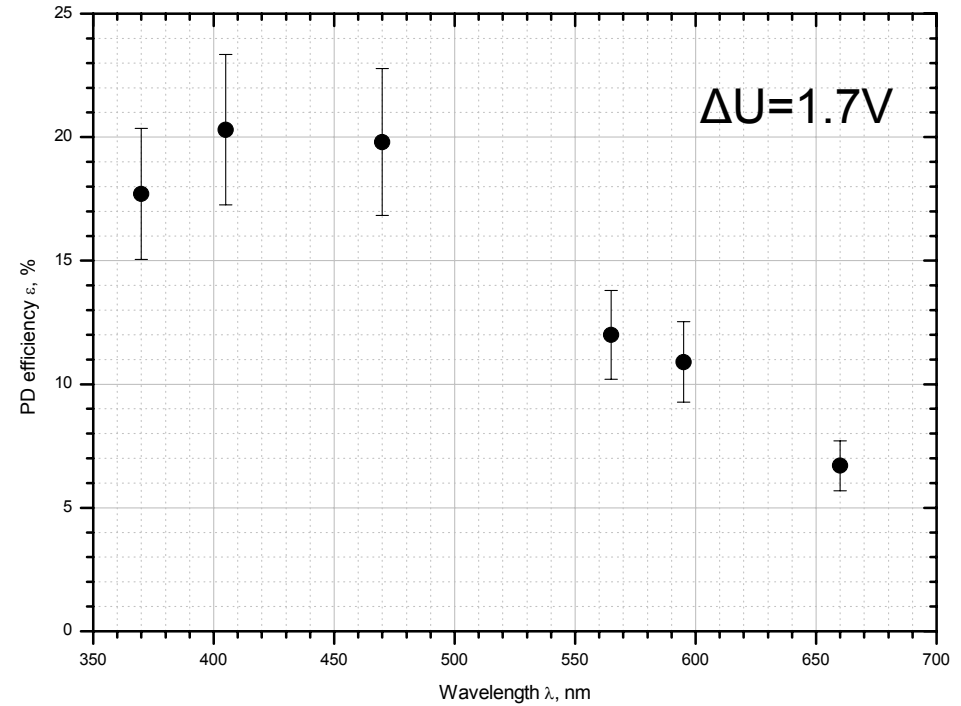
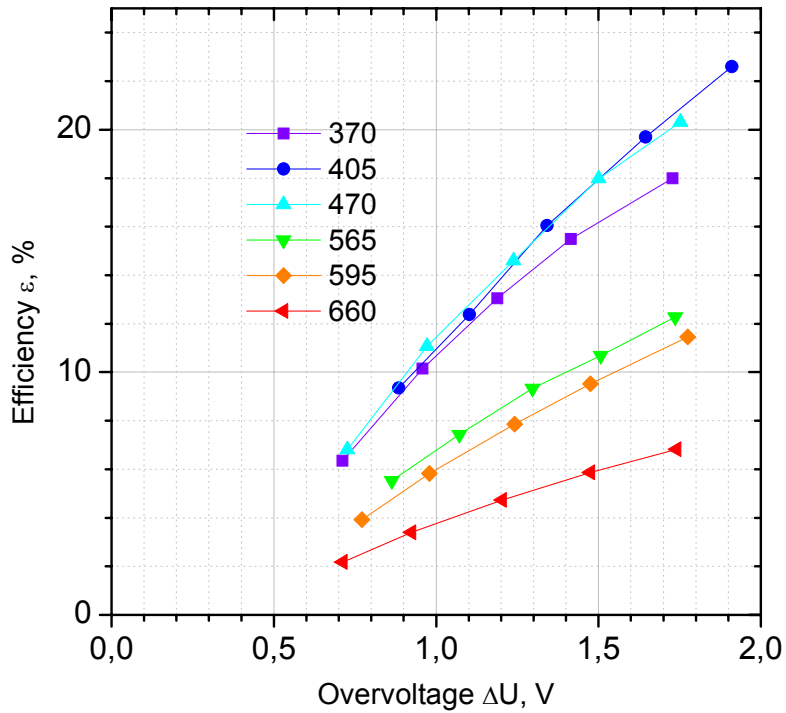
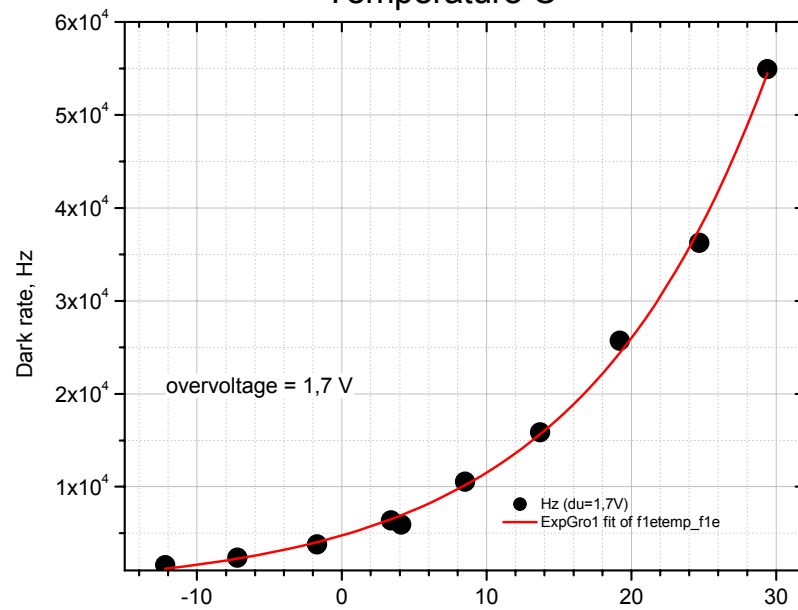
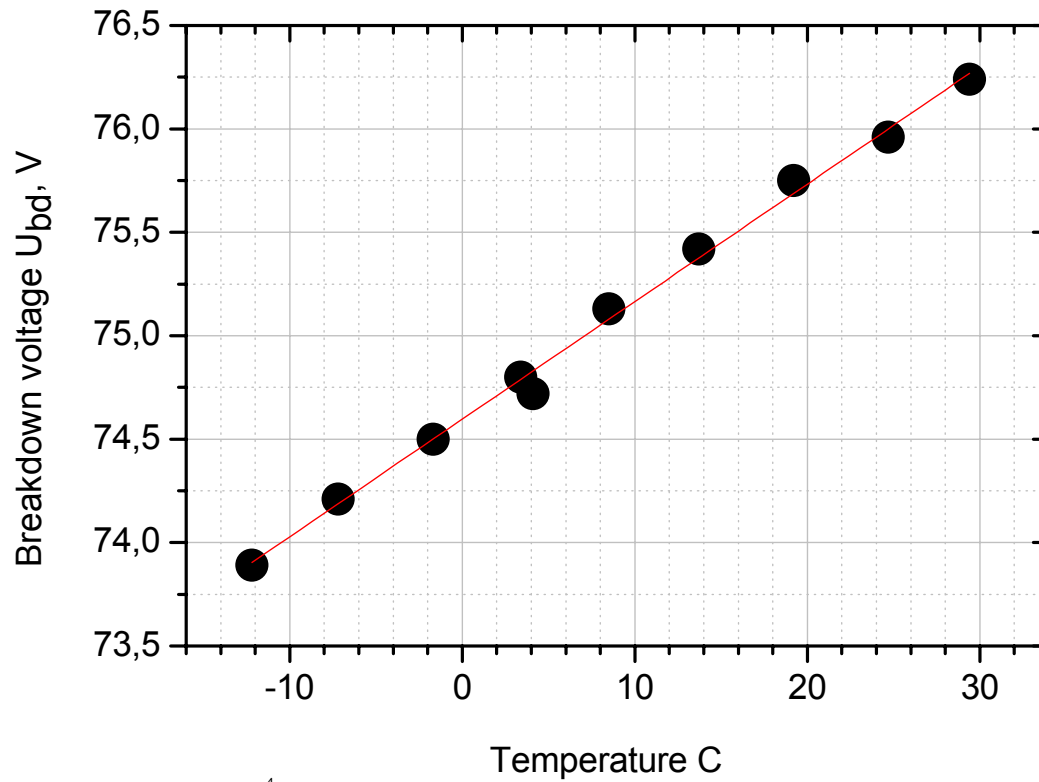


Photo-electron yield is too small for 60x60 mm² tiles (~2p.e. without gluing)

MPPC Studies

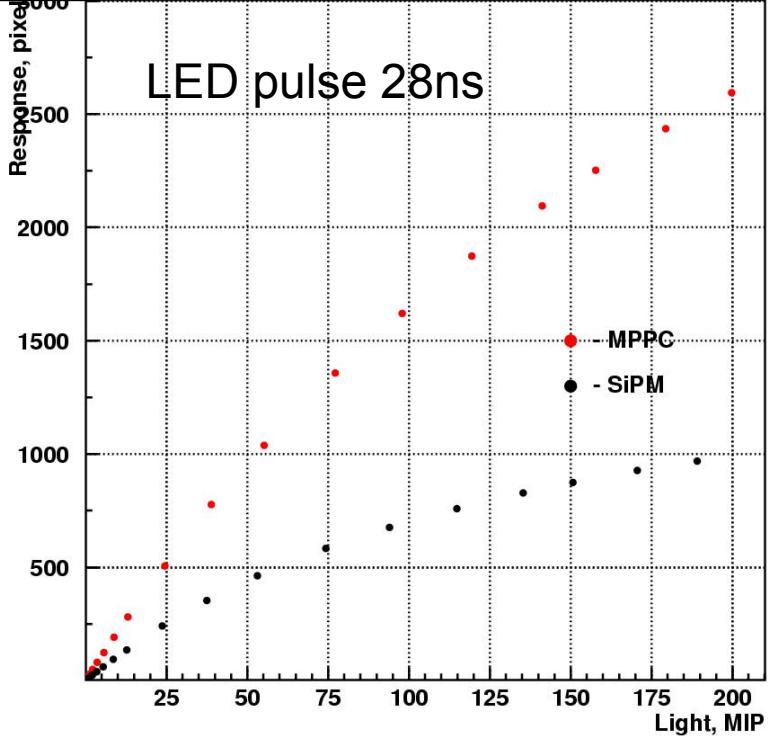
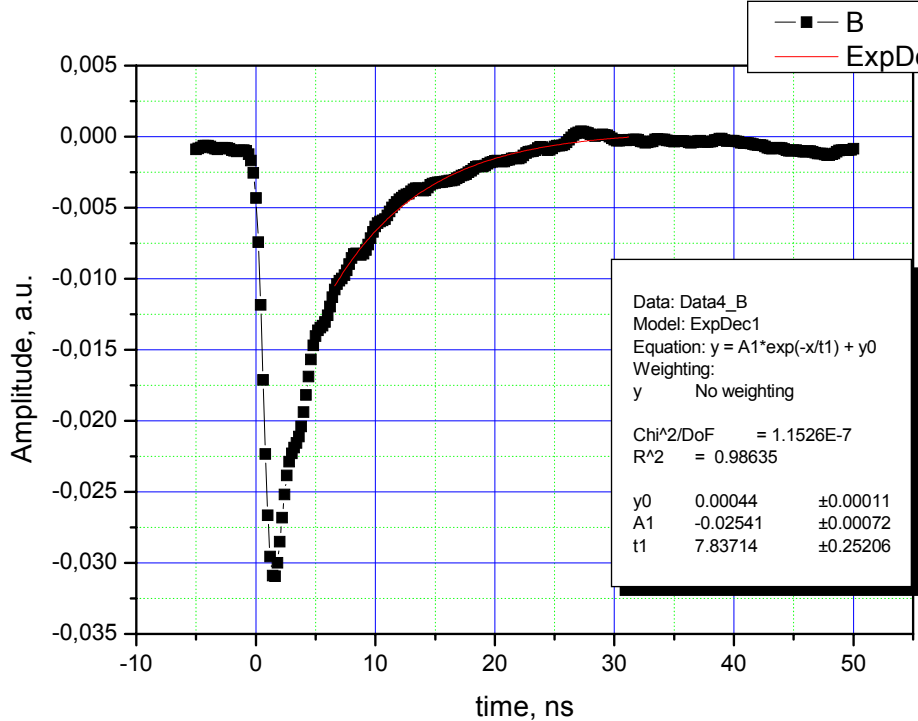


PDE agrees well with the MPPC specification



MPPC fast decay time indicates small R and fast recovery time

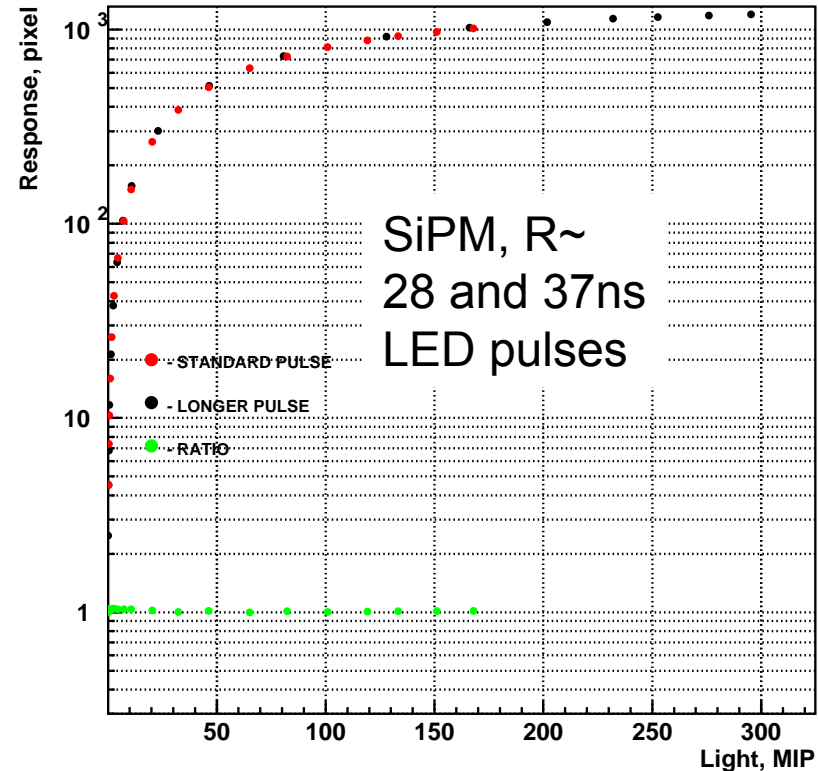
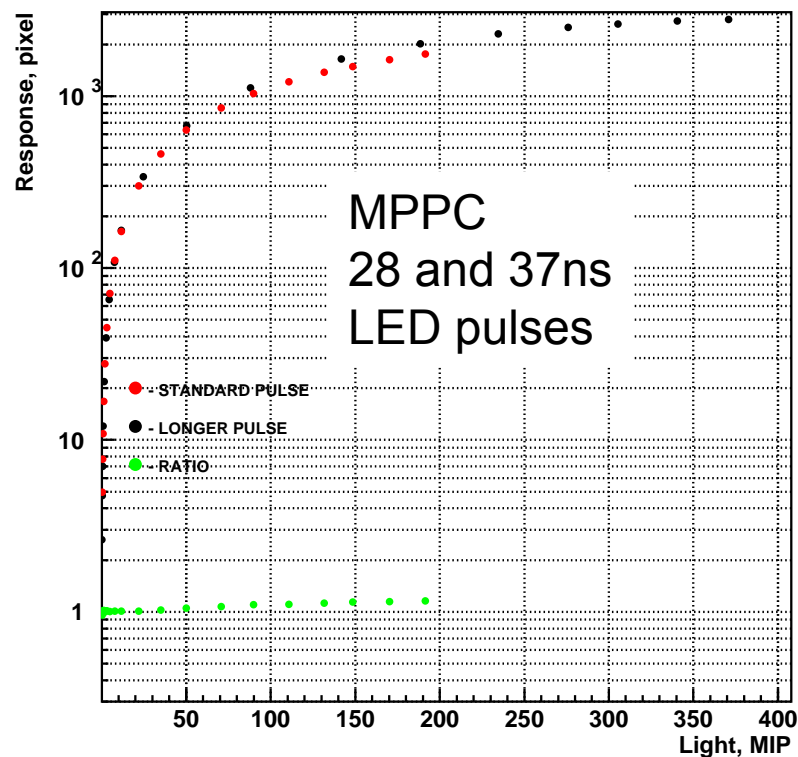
This leads to double signals from one pixel during a long pulse



Measurements at DESY and ITEP give 7-9 p.e./MIP for direct MPPC (1600pix) readout of 5mm thick 30x30mm² tiles and ~5p.e./MIP for 3mm thick tile

MPPC do not provide enough p.e. for direct readout of 3x30x30mm tiles
Photo-electron yield is even smaller for larger tiles (~2p.e. for 60x60x5mm³ tile)

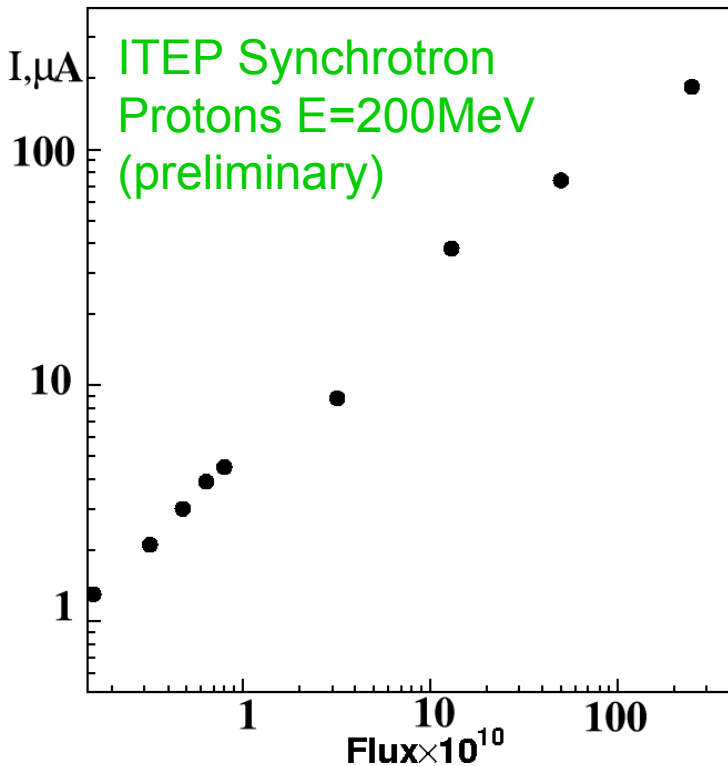
MPPC saturation curve dependence on pulse length create problems for calibration



Larger size MPPC can be adequate for direct tile readout since noise is not a limiting factor

However long term stability and radiation hardness should be demonstrated

Radiation damage measurements



Dark current increases linearly with flux Φ as in other Si devices:

$\Delta I = \alpha \Phi V_{\text{eff}} \text{Gain}$, where $\alpha = 6 \times 10^{-17} \text{ A/cm}$

$V_{\text{eff}} \sim 0.004 \text{ mm}^3$ determined from observed ΔI
looks a bit too high
(since it includes SiPM efficiency)
but not completely unreasonable

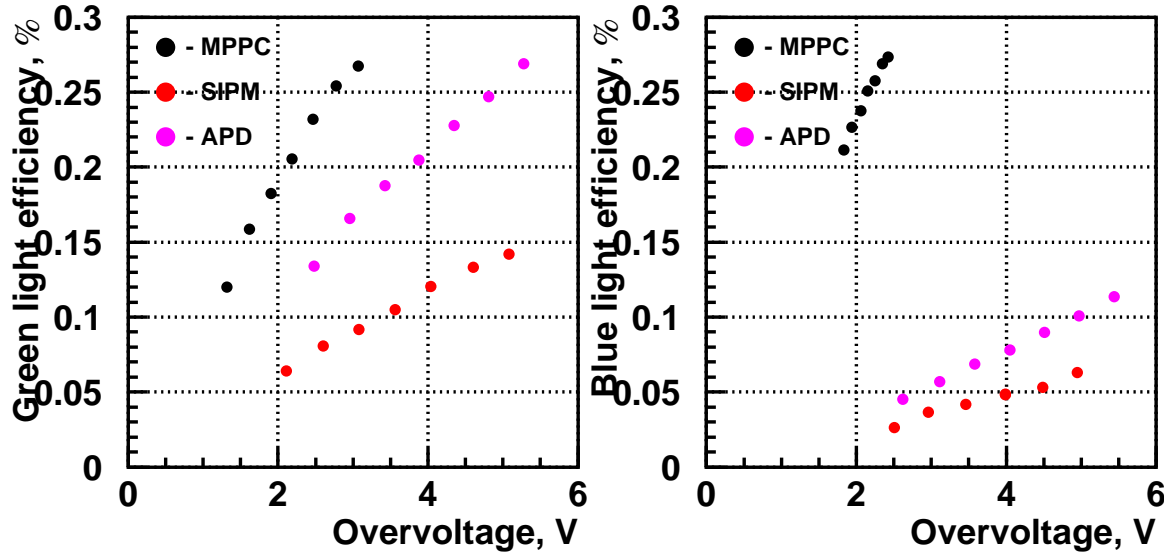
Since initial SiPM resolution of ~ 0.15 p.e. is much better than in other Si detectors it suffers sooner:
After $\Phi \sim 10^{10}$ individual p.e. signals are smeared out

However MIP signal are seen even after $\Phi \sim 10^{11} / \text{cm}^2$

At ILC neutron flux is much smaller than $10^{10} / \text{cm}^2$ except a small area ($R < 50 \text{ cm}$) around beam pipe

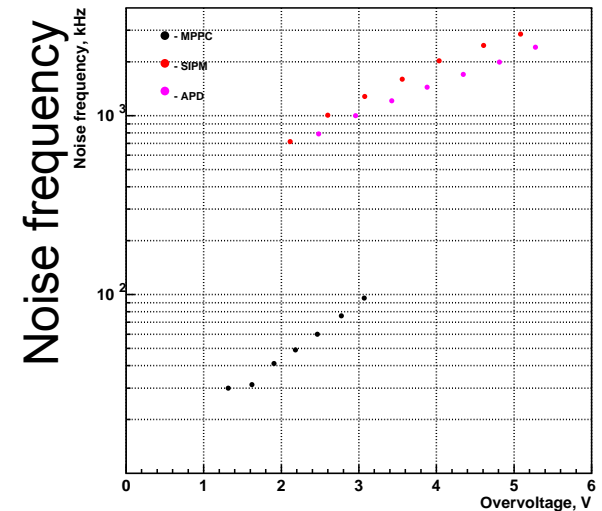
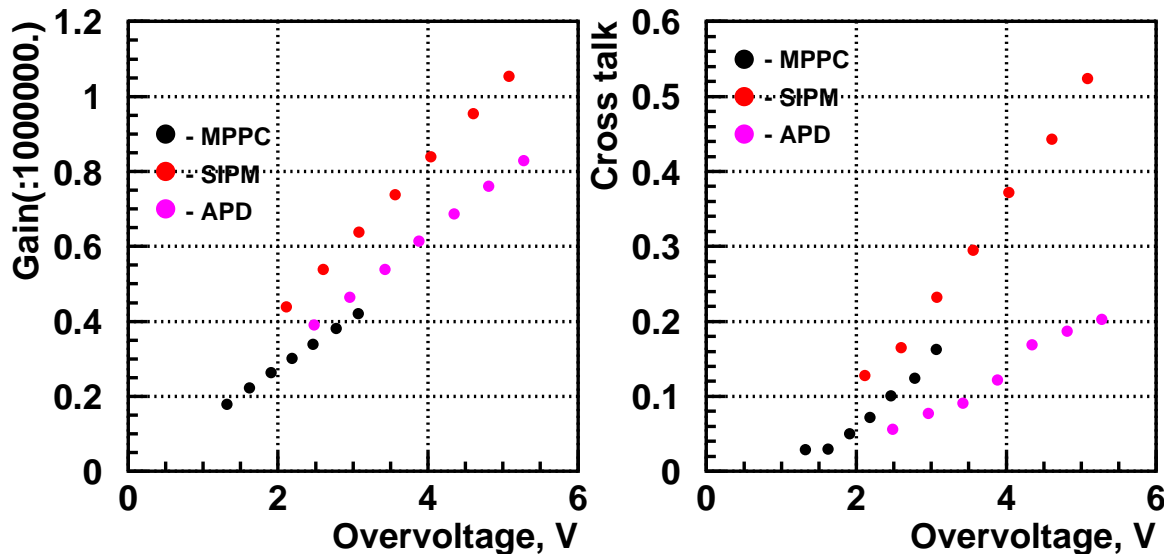
→ Radiation hardness of SiPM is sufficient for HCAL

Comparison of different Multipixel Geiger Photo Diodes (MGPD)



MGPD were illuminated with Y11 (green) and scintillator (blue) light

Efficiency was normalized to MPPC one

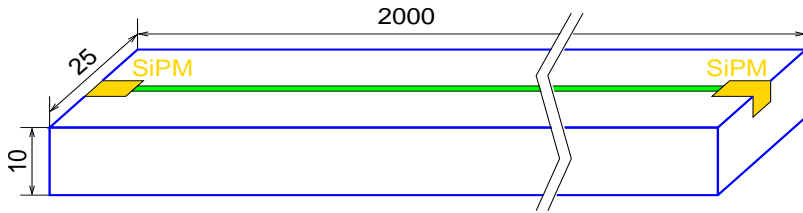


Conclusions

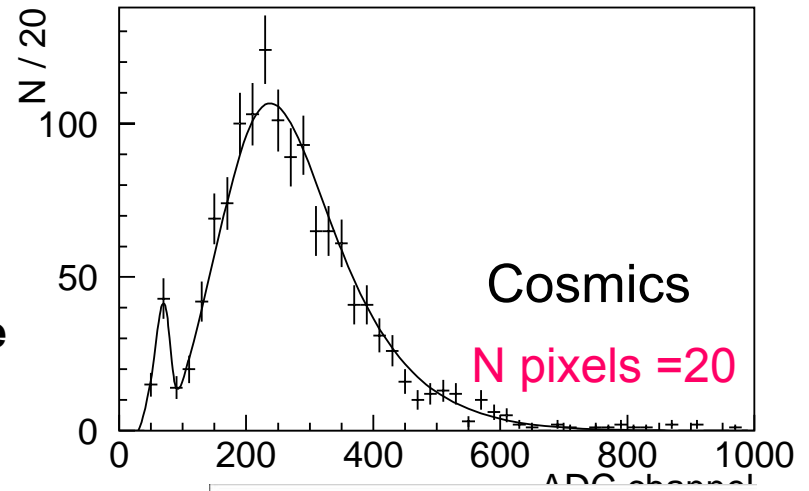
Scintillator tile calorimeter with WLSF and SiPM readout is a viable option for ILC HCAL but industrialization is needed for several hundred times larger system

Scintillator strips with WLSF and SiPM readout can be used for ILC muon system

Tests of 2 m long strip at ITEP

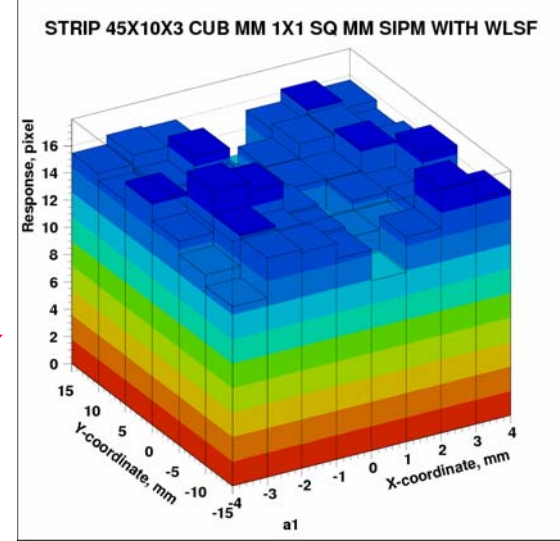


Position along strip can be determined from time measurements: $\Delta T \sim 2\text{ns}$ leads to $\Delta X \sim 25\text{cm}$ ($\Delta T \sim 2\text{ns}$ was already achieved)



Thin scint. strips with WLSF+SiPM readout provide sufficient light and uniformity ($\sim 6\%$) for last layers of EM calorimeter (approach tested extensively by Japanese groups)

Uniformity measurements for $3 \times 10 \times 45 \text{ mm}^3$ strip with WLSF and SiPM readout



Summary

ILC HCAL prototype is the first (**and successful!**) large scale ($\sim 10^4$) application of novel photo-detectors – SiPMs

Among 4536 channels in cassettes 3-23 only 1.1% are dead (soldering problems) and 1.1% show long discharges (reason for long discharges was understood, will be fixed in next SiPM version)
Within errors situation is stable in time

Scintillator tile calorimeter with WLSF and SiPM readout is a viable option for ILC for analog and semi-digital approaches, but a lot of industrialization is required
The same technique can be used for ILC muon system and last layers of ECAL

Possibility to use direct MGPD coupling is still to be demonstrated (uniformity and p.e. yield)

The field is developing very fast. Photo-detector properties improve every year. The final choice of the Photo-detector depends on the overall optimization

Selection between Analog, Digital or Semi-Digital approaches depends on the outcome of the test program at CERN and FNAL